

STAGEMAKER



OWNER'S MANUAL FOR CHAIN HOIST

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Original instructions

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1 GENERAL INTRODUCTION

1.1 Foreword: About this Manual

This manual offers guidance to enable safe and efficient operation of the equipment.

Taking the time to read this manual will help you to prevent damage to the equipment, and, most importantly, personnel situated close to it. The equipment is designed to be safe when used correctly. However, there are many potential hazards associated with incorrect operation and these can be avoided when you know how to recognize and anticipate them.




This manual will also make you aware of your responsibilities with respect to the equipment and help you to ensure that it is kept in a safe operating condition throughout its lifetime.

This manual is not intended as a substitute for proper training but provides recommendations and methods for safe and efficient operation and maintenance. The equipment's owner must ensure that operators are properly trained prior to operation and, at all times, comply with all of the applicable and prevailing safety and other standards, rules and regulations.

Read also the safety instructions.




1.2 Symbols Used in this Manual

Readers should familiarize themselves with the following symbols which are used in this manual.

 DESB07_1	Indicates that the product is slowing down or is moving at its slowest speed.
 DESB04_1	Indicates that the product is accelerating or moving at its highest speed.
 DESB06_1	NOTE: Indicates items which require special attention by the reader. There is no obvious risk of injury associated with notes.

1.3 Safety Alert Symbols and Signal Words

The following symbols are used in this manual to indicate potential safety hazards.

	Obey all safety messages that follow this symbol to avoid possible injury or death.
 CAUTION	Indicates a potentially hazardous situation, which if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.
 WARNING	Indicates a potentially hazardous situation, which if not avoided, COULD result in death or serious injury.

 DANGER	INDICATES AN IMMINENTLY HAZARDOUS SITUATION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.
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NOTICE	Addresses situations not related to personal injury, such as likely or possible damage to equipment.
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Shall	Indicates that a rule is mandatory and must be followed.
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Should	Indicates that a rule is a recommendation, the advisability of which depends on the facts in each situation.
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1.4 Questions and Comments

Any questions or comments relating to the content of this manual and/or the operation, maintenance and/or service of manufacturer products should be directed to: www.verlinde.com

1.5 Exclusion of Warranty


THE MANUFACTURER MAKES ABSOLUTELY NO WARRANTY WHATSOEVER WITH REGARD TO THE CONTENTS OF THIS MANUAL, EXPRESS OR IMPLIED, WHETHER ARISING BY OPERATION OF LAW OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

1.6 Manual Use

Every person exposed to the manufacturer's equipment must, prior to OPERATING, SERVICING AND/OR MAINTAINING SUCH PRODUCTS, read and understand the contents of this manual and strictly adhere AND CONFORM THEIR CONDUCT WITH AND TO THE INFORMATION, RECOMMENDATIONS AND warnings provided herein.



Note: Keep these instructions in a safe, accessible location for future reference by personnel operating the equipment or exposed to the equipment's operation.

	Read and understand the contents of this manual prior to operating, servicing, and or/maintaining the equipment. Failure to do so can result in serious injury or death.
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Manufacturer shall not be liable for and owner and READER shall release, and hold manufacturer, harmless from any and all claims, demands, AND damages, regardless of their nature or type losses and expenses, whether known or unknown, present or future, any and all liability, of and from any and all manner of actions, cause[s] of actions, all suits in law, in equity, or under statute, State or Federal, of whatever kind or nature, third party actions, including suits for contribution and/or indemnity on account of or in any way arising out of acts or omissions of the Owner or READER and relating in any way to this MANUAL or THE PRODUCTS referenced herein, including, but

not limited to the Owner's or READER'S use thereof or any other cause identified herein or that may be reasonably inferred HEREFROM.

1.7 Environmental Information

Environmental aspects have been taken into account in designing and manufacturing this product. To prevent environmental risks during use, please follow instructions for safe lubricant handling and disposal of waste material. Proper use and maintenance improves environmental performance of this product.

1.7.1 Lifecycle Environmental Impacts

The lifecycle stages are:

- production of materials,
- components and energy,
- transportation to factory,
- equipment manufacturing and assembly,
- transportation to customer,
- assembly at site,
- use phase including maintenance and modernization,
- end of life dismantling and recycling of the materials.

1.7.2 Energy Consumption

Energy consumption during the use phase is the biggest environmental impact. Electricity is needed for lifting and traveling motors as well as lighting, heating, cooling and other optional electrical components as part of the hoist. Lighting may account for a significant part of total electricity used.

1.8 Terminology

The following terms and definitions are used in this manual:

ANSI	American National Standards Institute
ISO	International Organization for Standardization
Authorized personnel	Persons who are authorized by the owner and who have the necessary training to carry out operation or service actions.
Experienced service person authorized by the manufacturer	A person with service experience who is authorized by the manufacturer to perform service actions.
CE marking	The CE-marking indicates that the product complies with the appropriate EC directives.
Check	A visual and functional assessment (not a test) of the product without dismantling.
Emergency brake	A brake that can be applied by the operator, or automatically upon loss of power.
Electric panel	Power to the motors is controlled through the electric panel.
Operator	Person operating the product for the purpose of handling loads.
Inching	Making very small movements by repeatedly and momentarily pressing the direction control.
Main isolation switch	The main isolation switch is the power switch which the operator should normally use to turn off power.
Chain hoist	Drive mechanism for lifting and lowering the load.
Inspection	Looking for defects and checking the operation of the controls, limiting and inspecting devices without loading the product. This is much more than a check but does not normally require any part of the product to be dismantled other than for removal or opening of covers or housings.
Power supply	Power is supplied to the motors via the power supply.
Controller	The pendant or other type of controller is used by the operator to give commands to the product.
Qualified personnel	Workers with necessary qualifications based on theoretical and practical knowledge of hoists. A qualified person must be in a position to assess the safety of the installation in conjunction with the application. Persons with the authority to undertake certain product maintenance work include the manufacturers' service engineers and trained fitters with a corresponding certification.
Maximum capacity	Load that the product is designed to lift for a given operating condition (e.g. configuration, position of the load).
Trolley (hoisting unit)	The trolley (hoisting unit) moves along the girder.
Sling	A sling is used to attach the hook to the load when the load cannot be lifted directly by the hook.

2 SAFETY FIRST!

Safety requirements must be understood and followed.

2.1 Personal Protective Equipment (PPE)

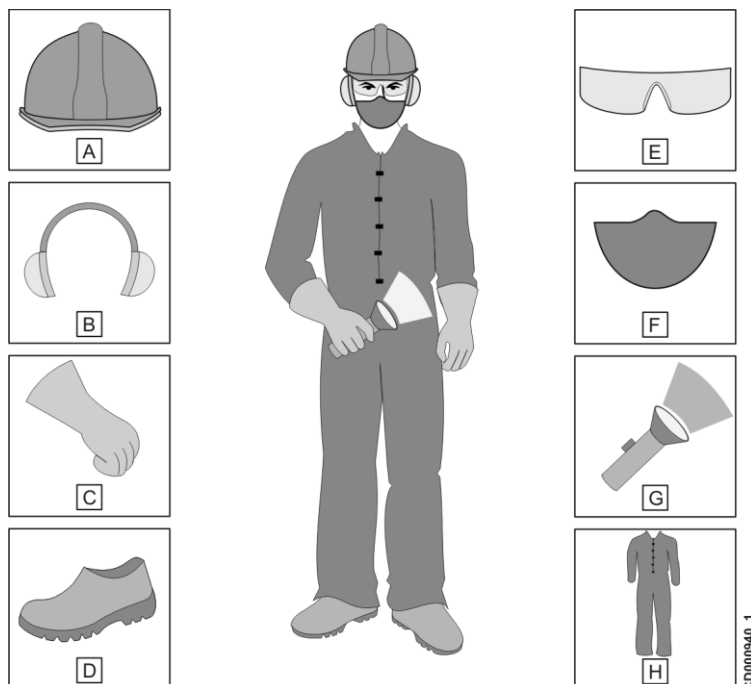


Note: This chapter proposes personal protective equipment to ensure operator's full safety. Local regulations and requirements of the working environment shall be followed.

For safety, the operator or others in close proximity to the product may be required to wear Personal Protective Equipment (PPE). Various types of PPE are available and must be selected according to the requirements of the working environment. Some examples of different types of PPE are:

Typical PPE

- A. Hard hat
- B. Hearing protection
- C. Gloves
- D. Safety shoes
- E. Safety goggles
- F. Face mask
- G. Flashlight for use in case of power failure
- H. Overalls



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Appropriate clothing must be selected for each task. For example:

- Fire-resistant clothing must be worn when welding, flame cutting or using an angle grinder.
- Tear-resistant clothing must resist damage from sharp edges in the steel structure.
- Anti-static clothing must be worn when working on electrical circuits so that components do not get damaged by a discharge of static electricity.
- When working with lubricants, clothing must prevent direct skin contact with the lubricant.
- Clothing should be chosen with consideration to the temperature at the working site.

2.1.1 Fall protection



While personnel are performing inspection or maintenance work at heights, they must follow fall protection procedures as required by local regulations. Fall prevention practices and fall protection equipment aim to protect personnel working on or around the equipment from exposure to falls.

If the equipment does not have a service platform or handrail, personnel must use a properly fitted safety harness that is attached to the dedicated fixing points on the building or equipment in order to prevent falls.

If the product does not have dedicated fixing points for fall protection, it is the owner's responsibility to make sure that there are suitable fixing points in the building structure.

If ladders must be used, personnel must practice setting and securing the ladders before using them for actual work.

A typical fall protection program may include:

- Documented and established site policies and procedures.
- Conducting site assessments for fall hazards.
- Selection of the proper fall protection system and equipment.
- Training on fall protection procedures and the proper use of fall protection systems.
- Inspection and proper maintenance of fall protection equipment.
- Measures to prevent falling objects.
- Rescue Plans.

If necessary, contact your supplier or service organization for assistance with designing your fall protection program.

2.2 Fire Safety

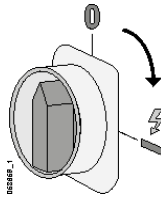
In the event of a fire, only attempt to fight it if you can do so without putting yourself in danger. Turn the power off if it is possible to do so. Evacuate the area. Notify other people about the potential danger, and call for help.



WARNING

Never use a powder type fire extinguisher on high voltage.

2.3 Main Isolation Switch



The product can only be driven when power is turned on. The owner must identify and document the location and function of the **main isolation switch** and must communicate this information to all operators.



CAUTION

Owner/Operator shall be aware of main isolation switch functionality. Even though one switch is turned off, there may still be voltage present in some parts of the product. This may result in exposure to electric shocks.



The operator shall not operate the product unless he or she knows the location of the main isolation switch.

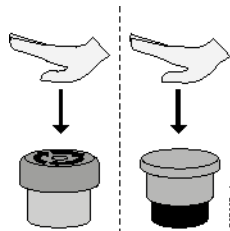


CAUTION

Avoid turning off the main isolation switch during load movement. Sudden loss of power may cause the load to swing and cause serious damage to the product, personnel or load.

When the **main isolation switch** is turned on after being placed in the off position, the set-up procedure must be followed before the product can be used.

2.4 Emergency stop



In the event of an equipment malfunction or other emergency situation, all motions can be stopped immediately by pressing the red emergency stop button located on the controller. In normal operation, the emergency stop button should not be used instead of making proper use of the direction controls. Routinely using the emergency stop button increases wear on the product and can cause the load to swing.

NOTICE

Only use the emergency stop button to stop movement in the event of a product malfunction or other emergency situation. Using the emergency stop button can cause the load to swing unexpectedly.



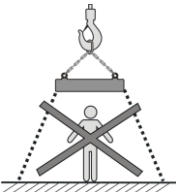
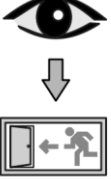
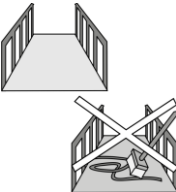

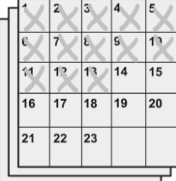
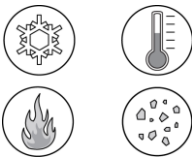
The operator shall not operate the product unless he or she knows the location of the emergency stop button.

2.5 Owner's Responsibilities

2.5.1 General Safety Issues

 CAUTION	No modifications or additions to the equipment structures or performance values are permitted unless they are first discussed with and approved by the manufacturer or manufacturer's representative of the equipment.
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NOTICE	Modifying the equipment without the manufacturer or manufacturer's representative approval can invalidate the guarantee. Furthermore, the manufacturer does not accept responsibility for accidents which happen as a consequence of unauthorized modifications.
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1	Maintain safe conditions under the load Owners SHALL ensure that the correct type of chain hoist is selected according to the type of use and hazard arising from that. Owners SHALL make it clear to all parties (including operator, service personnel and visitors), that no-one must ever venture underneath the load and that the hoist shall not be used to hold or move loads above people unless it is designed for that purpose (e.g. the BGV-D8+ or BGV-C1 hoist).	
2	Maintain the lighting Owners SHALL ensure that there is adequate lighting, in good working order, at the operating site so that the equipment can be operated safely and efficiently at all times.	 CD002059_1
3	Maintain walkways and service platforms Owners SHALL ensure that there are adequate walkways and service platforms on the equipment and/or adequate equipment at the operating site for servicing and inspecting the equipment. Walkways and service platforms must be kept in a safe condition and free from obstructions.	
4	Maintain operating and safety requirements Owners SHALL ensure that the equipment meets the applicable (local and global) safety and operating requirements.	
5	Maintenance Owners SHALL ensure that maintenance is carried out at the recommended intervals as determined by the manufacturer.	
6	Maintain the operating conditions Owners SHALL ensure that conditions at the equipment operating site correspond to the operating conditions for which the equipment is designed. For example, factors which affect the operating conditions include indoor/outdoor use, temperature, weather, dust, humidity, hazardous materials and fire risks.	



WARNING

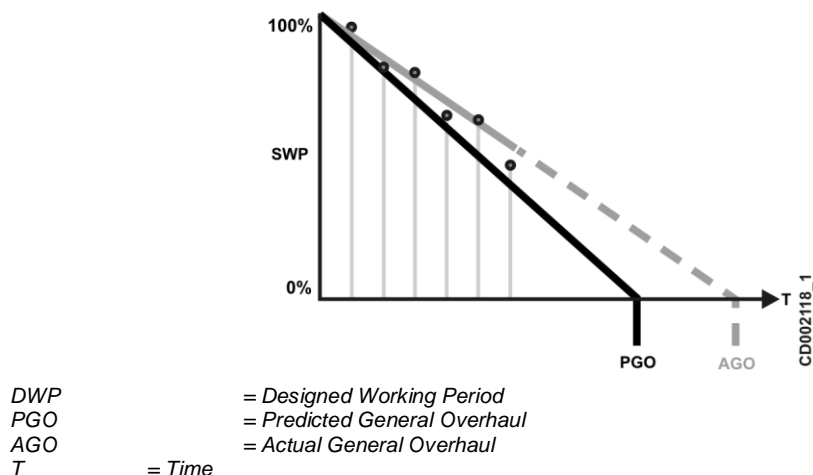
Do not allow the equipment to be used unless it is in proper condition. In case of doubt, contact a service agent authorized by the manufacturer or manufacturer's representative! The use of defective equipment can result in serious damage, injury or death.

7	Keep the product in a safe condition Owners SHALL ensure that the equipment is kept in a safe condition. For example, all warning devices must be kept in good working order.	
8	Fire safety Owners SHALL ensure that personnel are prepared in case of fire and that the correct fire-fighting equipment is available and maintained.	
9	First Aid Owners SHALL ensure that, in accordance with local regulations, personnel are prepared in case of accidents and that a suitable first-aid kit is available and maintained.	
10	Emergency Stop devices Owners SHALL ensure that they, and the operators, know the locations of emergency stop devices so that they can be activated in emergency situations. Emergency stop devices should never be used as a substitute for making proper use of the direction controls. Routinely using the emergency stop button increases wear on the product components and can cause the load to swing.	
11	Ensure that signs are maintained in good condition Owners SHALL ensure that signs and warnings are present on the equipment and are in good condition.	
12	Keep the working site clean The working site should be kept free of clutter and dirt. Oil spills must be cleaned up immediately to reduce the risk of slipping.	

2.5.2 Hoisting machinery designed working period (DWP)

Based on how the hoisting machinery will be used and on the actual hoisting machinery hardware supplied, the manufacturer will agree the anticipated hoisting machinery lifetime or designed working period (DWP) with the customer at the time of purchase.

The total lifetime of hoisting machinery consists of one or more Designed Working Period (DWP) where each DWP typically lasts for around ten years when the equipment is used in accordance with the designed usage. It is possible for different hoisting machineries on the same crane, for example main and auxiliary, to have a different DWP. The DWP is the period in which, provided the equipment has been used and maintained in line with the original expectations, the equipment can be safely operated.



In practice the lifetime of the equipment can vary due to changes in the environment and usage of the equipment. For safety, in accordance with the ISO 12482-1 standard, it is important for authorized service personnel to periodically check the equipment duty group and operating conditions regularly for any changes, then to revise the remaining DWP% upwards or downwards accordingly. This action ensures that the equipment is kept operating for as long as it is safely possible before a General Overhaul must be conducted.

2.5.3 How to assess hoisting machinery designed working period

The hoist service organization assesses the hoisting machinery Designed Working Period, but this table briefly describes how it is done.

Product	Method
Product equipped with hour counter and log book	The remaining DWP% must be calculated in accordance with the ISO 12482-1 standard, using the formula presented in the Appendix Designed working period (DWP) Calculation.
Product with log book	
Product without log book	


2.6 Intended use of the product

Electric chain hoists are available for different purposes with various fittings and safety features. It is very important to select correct type of electric chain hoist based on the hazards arising from the type and conditions of use.

This product is designed for use in event industry. The electric chain hoists used in event industry can be divided into three classes:

- D8 chain hoist can be used to lift loads during set-up.
- D8 Plus chain hoist can be used to lift loads during set-up and with hold loads at rest above people.
- C1 chain hoist (scenery hoist) can be used to hold and move loads above people.


Assure that the class of the hoist meets the requirements of the use.


 DANGER	<p>DO NOT ALLOW THE EQUIPMENT TO BE USED FOR LIFTING PERSONNEL UNLESS THE MANUFACTURER OR MANUFACTURER'S REPRESENTATIVE HAS DECLARED IN WRITING THAT IT MAY BE USED FOR THIS PURPOSE.</p>
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 DANGER	<p>DO NOT USE THE CHAIN HOIST FOR HOLDING OR MOVING LOADS ABOVE PEOPLE UNLESS IT IS DESIGNED FOR THAT PURPOSE.</p>
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Modifying the equipment without the permission of the manufacturer or manufacturer's representative can be dangerous and can invalidate the equipment guarantee. Any fundamental modifications to the equipment must be authorized in writing by the manufacturer. Examples of such modifications include:

- Welding or otherwise attaching new items to the product.
- Attaching devices for special material handling such as turning the load.
- Alterations to load-bearing components.
- Alterations to drives and speeds.
- Replacement of major items such as trolleys.

 CAUTION	<p>No modifications or additions to the equipment structures or performance values are permitted unless they are first discussed with, and approved by, the supplier of the equipment.</p>
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 CAUTION	<p>Never use the hoist as an earth reference for welding.</p>
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NOTICE	<p>Modifying the equipment without the manufacturer or manufacturer's representative approval can invalidate the guarantee. Furthermore, the manufacturer does not accept responsibility for accidents which happen as a consequence of unauthorized modifications.</p>
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2.6.1 Duty group

When the product is designed and purchased, the predicted lifetime of the product is agreed, based on the expected use of the product. This expected use is known as the duty group. Hoisting machinery which is used continuously to lift heavy loads is clearly in a very different duty group to a product of the same size which is used occasionally just to lift light loads. While the product is used in accordance with the designed duty group, the expected lifetime should be reached.

It is the owner's responsibility to ensure that the product is used according to the duty group that it has been designed for. By doing so, the product should reach the original predicted lifetime.



WARNING

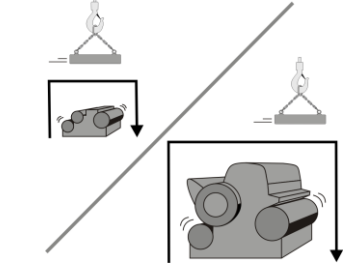
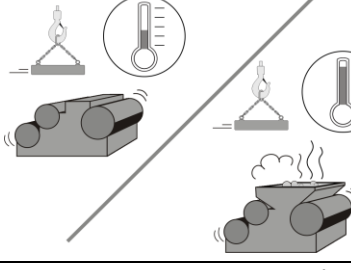
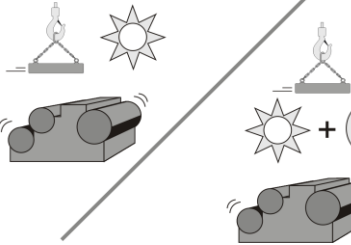
Do not allow the product to be used outside the limits of the specified duty group. Doing so, raises the risk of mechanical failure and can shorten the product's lifetime.

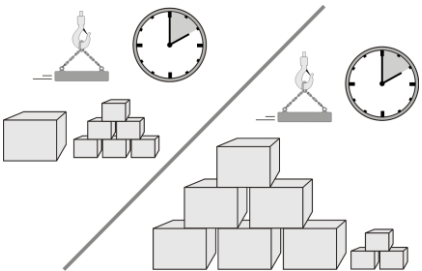


DANGER

EXCEEDING THE PRODUCT'S SPECIFIED DUTY GROUP COMBINED WITH THE LACK OF MAINTENANCE CAN LEAD TO A RISK OF A CATASTROPHIC FAILURE.

The duty group is based on many factors including the hardware, the predicted lifetime, the number of shifts and lifts, the distances traveled, the ratio of heavy to light items lifted and the environmental conditions the product is used in. Notice that, if you moved from single-shift working to three-shift working, you would need to reduce the loads or distances lifted and/or traveled in order to remain within the requirements of the duty group.

Parameter	Variables	Light use and heavy use
Lifting height and working distances	Actual hoisting time and the average distances being traveled by the trolley and lifting devices.	
Operating environment	The product is designed to work within specific parameters of temperature, humidity and cleanliness.	
Product process	The number of shifts.	

	The number of work cycles per hour and the average lifted loads.	
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Authorized service personnel must periodically check whether the product is being used according to the duty group. Owners and operators should recognize that any changes to product usage could, if left unchecked, raise overall maintenance costs and considerably reduce the safe operating lifetime of the product. Changes to any of the parameters and variables can require the duty group to be revised.

If there will be significant permanent changes in the product usage, authorized service personnel must revise the duty group and DWP as necessary. Changes to hardware or servicing frequency may be required.

2.7 Operating Environment



DANGER

USING THE EQUIPMENT IN AN ENVIRONMENT FOR WHICH IT IS NOT DESIGNED CAN BE DANGEROUS. IT WILL ALSO REDUCE THE EQUIPMENT'S LIFETIME AND INCREASE THE MAINTENANCE REQUIREMENTS.

If the operating environment deviates from the environment specified when the product was ordered, contact the manufacturer. Solutions are available to enable the product to work in a wide range of operating environments. If the product for general use would be used in exceptional ambient conditions or for handling dangerous substances, consult the manufacturer or manufacturer's representative. Notice, for example, that molten metal is considered a dangerous substance. Examples of exceptional ambient conditions include windy areas, earthquake zones and corrosive atmospheres.




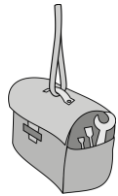
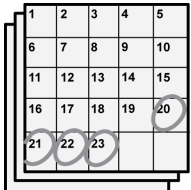

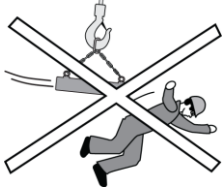
The product designed for general use may be used in normal industrial environments which fulfill the following conditions.

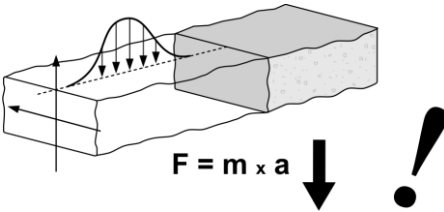

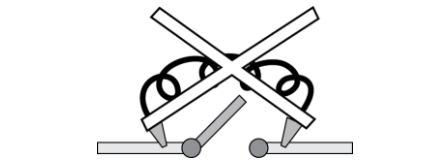
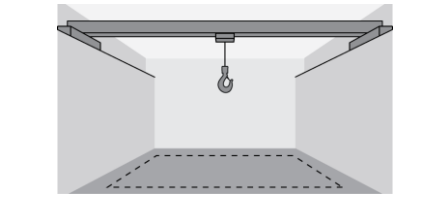
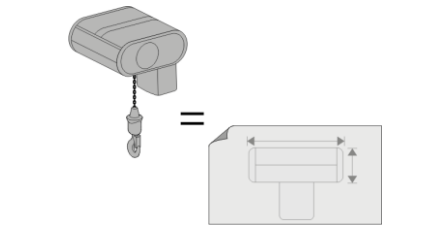
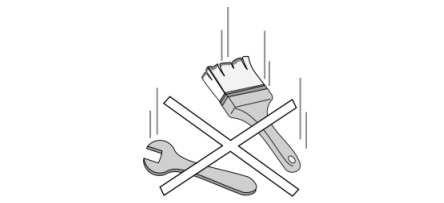
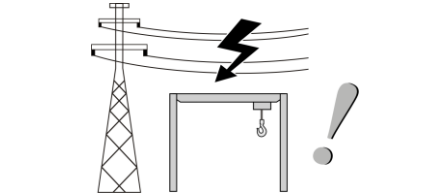
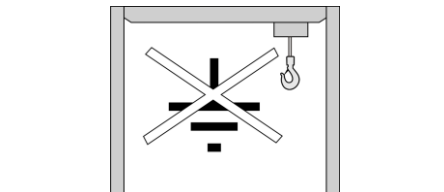
- Indoor products must be situated indoors, protected from outdoor weather conditions.
- Ambient temperature is specified in the order confirmation. Typically it is between -20 °C (-4 °F) and +40 °C (104 °F) or +50 °C (122 °F).
- Air quality meets the requirements of the EN standard 14611-1 1999.
- The product is not exposed to any corrosive chemicals or an explosive atmosphere.
- The product is not located in an area prone to earthquakes.
- The product is less than 1000 m (3280 feet) above sea level.
- Relative air humidity must not exceed 90 %.



Note: There can be extra optional features in your equipment to allow operation in special environments such as outdoors. In case of doubt please contact your manufacturer or manufacturer's representative.

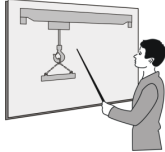
2.8 Safety During Installation

1	Ensure the competence of installation personnel Owners SHALL ensure that installation personnel are professionally competent, professionally qualified and are provided with adequate instructions for carrying out the work.	
2	Ensure proper commissioning and handover Owners SHALL ensure that the test loading, test drive and commissioning inspection have been properly executed and that the handover log has been properly completed. Owners SHALL ensure that components, electrical connections and steel structures of the product have been inspected and certified as defect-free.	
3	Documentation At handover, check with your supplier that you have received all of the documents that you are supposed to have and that they correspond to the product. Owners SHALL ensure that all product documentation is available and is in the agreed language.	
4	Ensure availability of tools and equipment The owner must ensure that tools and equipment are available for installation, in accordance with the sales contract. Lifting equipment, man lifters and test loads may be required. Hand lines, securely attached to the building structure, should be used for lifting or lowering materials and tools. Use proper safety equipment to prevent objects from falling when working in high places.	
5	Allow sufficient time Owners must ensure that sufficient time has been reserved for installation and testing.	
6	Prevent unauthorized access to the site Owners must prevent unauthorized persons and bystanders from walking on or below the work site. Ensure that the secured area is spacious enough to prevent injuries which could occur as a result of falling components or tools.	
7	Minimize the risks of moving machinery Make sure that there is no possibility for personnel or body parts to be struck, crushed or compressed by moving machinery. Owners must secure the area so that installation personnel are not at risk from the movements of machines, automatic doors or adjacent hoists at the installation site. Ensure that machinery and equipment cannot start accidentally and cannot move during installation and servicing. Maintain sufficient free space in the working area to reduce risks. Moving parts should be properly shielded with guards to prevent entrapment. Safety devices must never be overridden. Be prepared in case equipment moves in the wrong direction during testing.	

8	<p>Ensure that the support structure is prepared for the product</p> <p>Owners must ensure that the support structure which the product is attached to is designed for the load of the product and meets the specific requirements and tolerances.</p>	
9	<p>Check the power supply is compatible</p> <p>Check that the supply voltage and frequency match the requirements of the product. Check that the installed bus bars are suitable for the product.</p>	
10	<p>Safety devices must be restored to operational status</p> <p>Ensure that any safety devices which have been bypassed for testing purposes have been restored to full operational status before allowing the product to be used for normal operation.</p>	
11	<p>Check the environmental and space requirements</p> <p>Ensure that the operating environment and space reserved for the product in the operating location is suitable for all functions of the product.</p>	
12	<p>Check for dimensional conformance</p> <p>Immediately following installation and prior to commissioning, check that the supplied parts conform to the drawings, instructions, parts lists and structural measurements. Discuss any non-conformance with the supplier immediately.</p>	
13	<p>Ensure that there are no hazards from loose items</p> <p>Items which are not properly secured to the product, such as tools or detached components, could move or fall accidentally, with potentially serious consequences. When dismantling the product, lower components to the ground at the earliest practical opportunity.</p>	
14	<p>Ensure that there are no electrical hazards</p> <p>Check for any electrical hazards in and around the working area and take appropriate steps to minimize them. Only properly trained personnel may perform electrical work on the product and they must use safe methods at all times.</p>	
15	<p>Take precautions if welding is done at the site</p> <p>If there is a need for welding to be done at the site: Provide suitable fire extinguishers. Do not allow the product structure or any of the components to be used for grounding. The hook must be isolated to protect it from providing a ground prior to welding. Do not weld on the hook.</p>	

2.9 Safety during Usage


This chapter only presents the owner's responsibilities towards the operator with regard to equipment usage. See instructions for the operator for detailed safety information concerning actual usage of the equipment.

1	Operator training Owners SHALL ensure that operators are properly trained. Operators must know how to operate the equipment safely before starting to work with the equipment.	
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2.10 Safety during maintenance

- Before and during product maintenance, the product owner must take the following precautions:

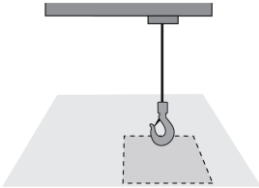

NOTICE	Safe access to the product is the owner's responsibility.
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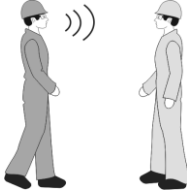
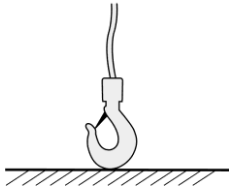

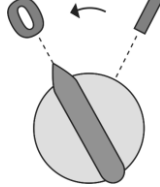
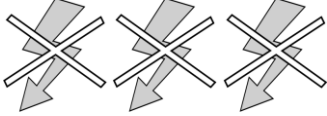

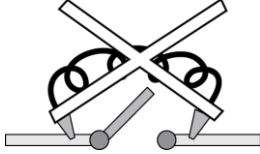
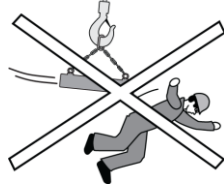
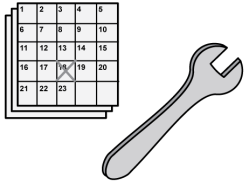
 CAUTION	Use experienced service personnel, authorized by the manufacturer of the product, for servicing the product. The person servicing the product must be competent for the task and must be familiar with the servicing and inspection instructions.
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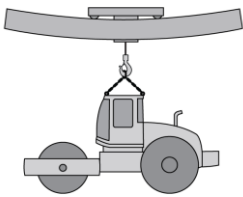
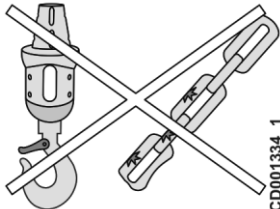
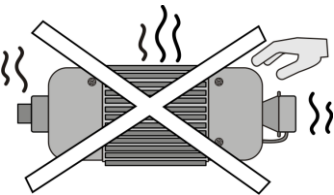
 CAUTION	After a collision or overload situation, inspection and repair operations to be carried out on the product must be discussed with the supplier.
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 CAUTION	Only use genuine spare parts approved by the manufacturer.
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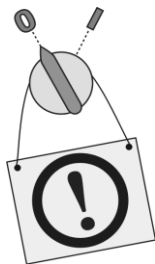
- Before and during product maintenance, the product owner must be aware that the following precautions should be taken by maintenance personnel:

1	Choose a safe working location The product should be moved to a location where it will cause the least disturbance and where it can be accessed easily.	
2	Prevent unauthorized access to the site Prevent unauthorized persons and bystanders from walking on or below the work site. For example, you can lock doors, install barriers and display notices. Ensure that the secured area is spacious enough to prevent injuries which could occur as a result of falling components or tools.	

3	Inform that equipment will be undergoing maintenance Before starting maintenance, people must be properly informed that the equipment is being removed from operation.	
4	Ensure that there is no load on the lifting device Before starting maintenance there should be no load on the hook or lifting device. Park the hook on the ground if there is any chance that the hoisting brake will be opened during maintenance. A raised empty hook will fall to the ground if the hoisting brake is opened.	
5	Use hand lines for lifting and lowering tools Hand lines, securely attached to the building structure, should be used for lifting or lowering materials and tools. Use proper safety equipment to prevent objects from falling when working in high places.	
6	Turn controllers off All controllers must be placed in the off position before starting maintenance.	
7	Verify that power is completely disconnected Measure between the phases and between each phase and ground to ensure that power is completely disconnected from the product.	
8	Lockout – Tagout The equipment power source must be locked out and tagged out when necessary, in accordance with local regulations. See chapter “Lockout - Tagout Procedure”	
9	Safety devices must be restored to operational status Ensure that any safety devices which have been bypassed for testing purposes have been restored to full operational status before allowing the product to be used for normal operation.	
10	Minimize the risks of moving machinery Secure the area so that personnel are not at risk from the movements of machines, automatic doors or adjacent cranes at the installation site. Ensure that machinery and equipment cannot start up accidentally and cannot move during installation and servicing. Be prepared in case equipment moves in the wrong direction during testing.	
11	Perform regular inspections and preventive maintenance To ensure ongoing safe and efficient operation of the product, carry out regular inspections and preventive maintenance in compliance with the instructions. Keep a record of all inspections and servicing. If in doubt, contact the supplier of the product.	


12	Returning the product to operation after overload or collision After an overload or collision incident, the appropriate inspection and repair operations must be discussed with the supplier of the product.	
13	Pay special attention to all safety-critical components The brakes, limit switches, hook, chain and controller are all safety-critical items which must always be kept in good order. Ensure that safety devices (overload protectors, limit switches, etc.) work properly so that they provide protection against human error.	
14	Beware of high temperature components Some components of the product, such as the motors, can become very hot during use. Check that components are cool before working on them.	

2.10.1 Lockout - Tagout Procedure



During installation, inspection and maintenance, lockout-tagout procedures must be followed in accordance with local regulations and the documented site lockout-tagout policy. The owner must ensure that the operators are fully aware of the applicable lockout - tagout practices.

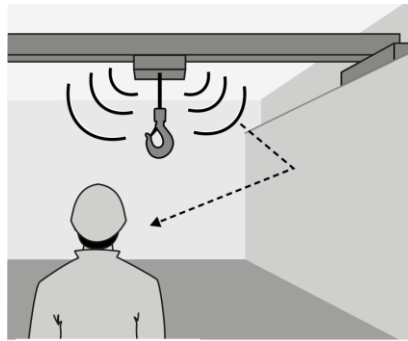
Lockout-tagout procedures are primarily intended to protect personnel by preventing accidental starting or exposure to electric shocks. Individual locks and tags are placed on controls to prevent their use until the person who installed the lock or tag removes it.

 CAUTION	Never attempt to operate a control, switch, valve or other device when it is locked out or tagged out.
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Items which are normally included in the documented lockout-tagout policy:

- Communication requirements: who to inform before using lockout - tagout.
- When the use of lockout - tagout is permitted.
- Identification of each of the switches, controls, valves and other energy isolating devices present at the site. The role of each device should also be explained.
- The lockout - tagout sequences to be followed before, during and after maintenance.
- Safety and operational considerations regarding other products on the same runway or on adjacent runways.

2.11 Sound Intensity Level



Hoists generate some audible noise during operation. The total noise level experienced in the operating area is a combination of the individual noise sources around the operator. The main sources of noise from the hoist arise from its components, vibrating structures and reflective surfaces.

Hoist components which generate noise:

- hoisting machinery
- trolley, bridge or other moving structures associated with the hoist.

Typically, when the operating location is more than 5 m (16 ft) from the hoist and associated moving components, the average combined noise pressure level due to the hoist and its associated components will not exceed 70 dB (A) at the operating location. The noise pressure level rises as the operator moves closer to the sources of noise.

The noise pressure level can exceed 70 dB (A) if, for example:

- The operator operates the hoist from somewhere close to the moving components.
- The crane or building structures resonate heavily.
- The walls or other surfaces at the working site reflect noise towards the operator.
- The optional warning devices are functioning.

If the noise levels seem high, measurements should be taken while the equipment is working under normal operating conditions. Follow local recommendations and use personal hearing protection if recommended.

3 IDENTIFICATION

3.1 Hoist identification data

3.1.1 Hoist data plate for CE-labeled hoist

The hoist serial number is stated on the hoist data plate that can be found on the hoist body.

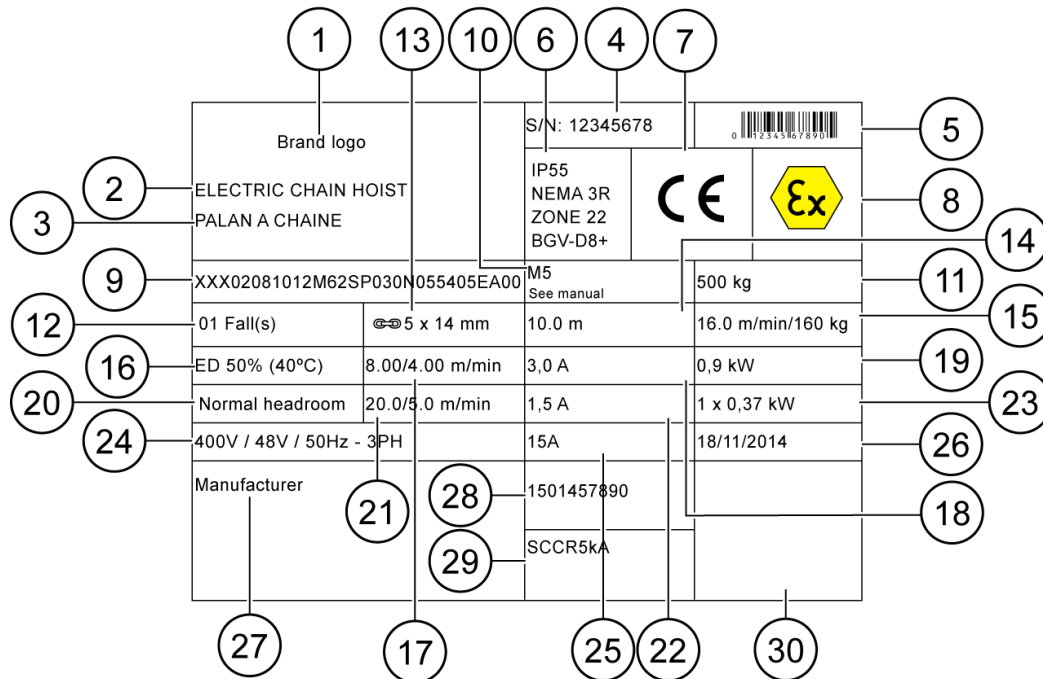


Figure 1. CE data plate for hoist

1	Brand	Brand logo
2	Product type	Designation of the machinery in English
3	Product type	Designation of the machinery in the selected language
4	Serial number	A unique product identification number
5	Bar code	Bar code of the serial number
6	Protection class	Protection class type for enclosures, explosive atmosphere markings, hoist safety standard
7	Certification type	CE or EX-marking, depending on the hoist configuration
8	Certification type	CSA or EX-marking, depending on the hoist configuration
9	Designation of series or type	Product type code
10	Hoist duty class	Hoist duty class according to standards
11	Load	Maximum load that can be lifted with the product
12	Reeving	Number of falls
13	Chain type	Diameter and pitch of the chain used
14	Lifting height	Maximum height of the lifting motion
15	ESR speed and maximum ESR load	Extended Speed Range speed and maximum load that can be used to reach the maximum speed
16	Motor duty rating	A ratio of motor on-to-off time with the stated temperature
17	Hoisting speed	Highest and lowest hoisting speed
18	Rated input of hoisting motor	Rated input of current to the hoisting motor in amperes

24/99		
19	Power of hoisting motor	Power output of the hoisting motor
20	Trolley type	Type of the trolley used in the product
21	Traveling speed	Highest and lowest traveling speed
22	Rated input of traveling motor	Rated input of current to the traveling motor in amperes
23	Power of traveling motor	Power output of the traveling motor
24	Electrical information	Rated input in main voltage, control voltage, frequency, number of phases (1 or 3 phases)
25	Fuse	Rating of the fuse for the main power supply
26	Manufacturing date	Manufacturing day/month/year
27	Manufacturer	Name and full address of the manufacturer
28	Manufacturer reference	Sales order number
29	Fault current information	Suitable for use on a circuit capable of delivering not more than 5 kA RMS symmetrical amperes (SCCR 5 kA)
30	Empty space	



Note: The example data that is given in the figure CE data plate for hoist is shown for illustration purposes only, and does not necessarily match the data on your product.

3.1.2 Hoist data plate for CSA-labeled hoist

The hoist serial number is stated on the hoist data plate that can be found on the hoist body.

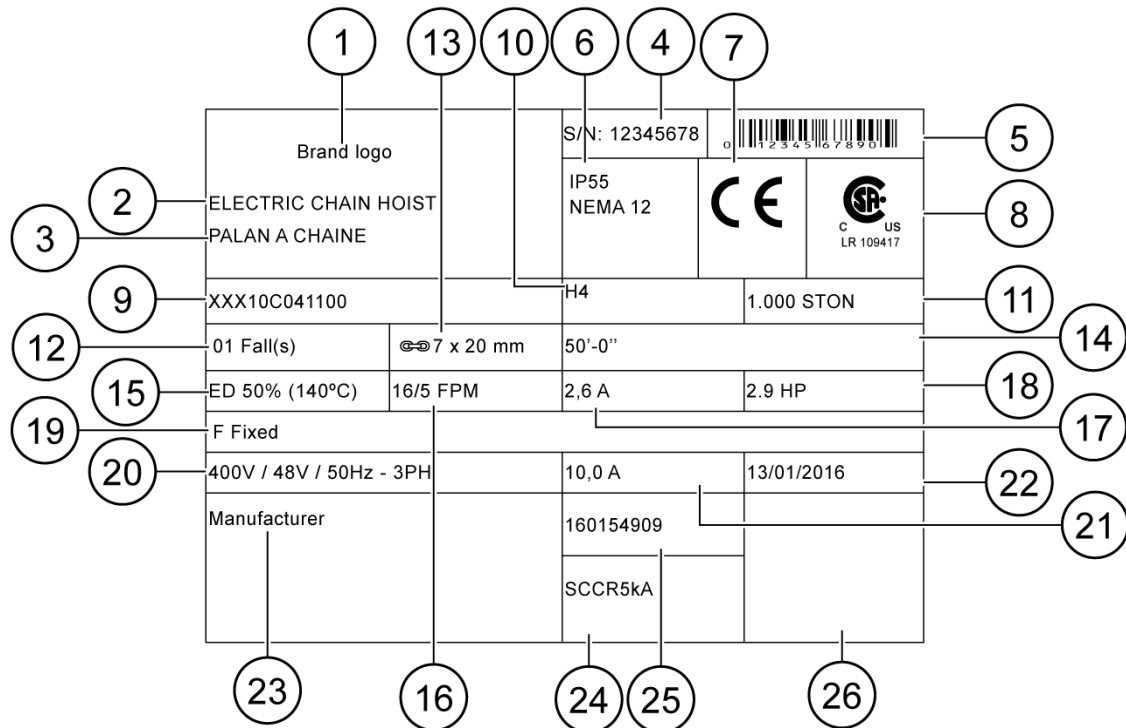


Figure 2. CSA data plate for hoist

1	Brand	Brand logo
2	Product type	Designation of the machinery in English
3	Product type	Designation of the machinery in the selected language
4	Serial number	A unique product identification number
5	Bar code	Bar code of the serial number
6	Protection class	Protection class type for enclosures, explosive atmosphere markings, hoist safety standard
7	Certification type	CE or EX-marking, depending on the hoist configuration
8	Certification type	CSA or EX-marking, depending on the hoist configuration
9	Designation of series or type	Product type code
10	Hoist duty class	Hoist duty class according to standards
11	Load	Maximum load that can be lifted with the product
12	Reeving	Number of falls
13	Chain type	Diameter and pitch of the chain used
14	Lifting height	Maximum height of the lifting motion
15	ESR speed and maximum ESR load	Extended Speed Range speed and maximum load that can be used to reach the maximum speed
16	Motor duty rating	A ratio of motor on-to-off time with the stated temperature
17	Hoisting speed	Highest and lowest hoisting speed
18	Rated input of hoisting motor	Rated input of current to the hoisting motor in amperes
19	Power of hoisting motor	Power output of the hoisting motor
20	Trolley type	Type of the trolley used in the product

26/99		
21	Traveling speed	Highest and lowest traveling speed
22	Rated input of traveling motor	Rated input of current to the traveling motor in amperes
23	Power of traveling motor	Power output of the traveling motor
24	Electrical information	Rated input in main voltage, control voltage, frequency, number of phases (1 or 3 phases)
25	Fuse	Rating of the fuse for the main power supply
26	Manufacturing date	Manufacturing day/month/year
27	Manufacturer	Name and full address of the manufacturer
28	Manufacturer reference	Sales order number
29	Fault current information	Suitable for use on a circuit capable of delivering not more than 5 kA RMS symmetrical amperes (SCCR 5 kA)
30	Empty space	



Note: The example data that is given in the figure CSA data plate for hoist is shown for illustration purposes only, and does not necessarily match the data on your product.



Note:

Duty class
Duty class H4 : The hoist is capable of operating 30 min. (50 %) and 300 starts per hour at 65 % of the rated capacity.
Duty class H3 : The hoist is capable of operating 15 min. (25 %) and 150 starts per hour at 65 % of the rated capacity.

3.2 Manufacturer

Manufacturer: Verlinde SAS.
Address: 2, Boulevard de l'Industrie
BP 20059
28509 VERNOUILLET CEDEX
FRANCE



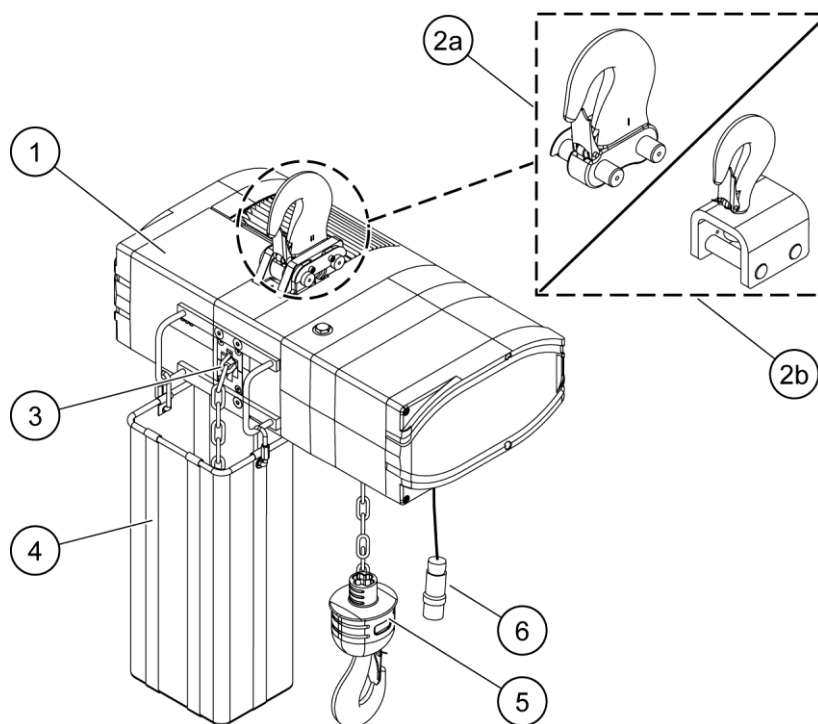
Note: For further information about the product, operational training or servicing, please contact the closest representative of the manufacturer.

3.3 Standards and Directives

This state of the art product has been designed and manufactured to conform to European and international standards and directives. The product also fulfils the requirements of the following standards (if applicable): CSA, UL, OSHA, CCC, GOST, CO5, ASME B30.16, and ASME HST-1. The product is RoHS compliant. The product will be shipped with the certifications detailing the standards and directives it meets.

4 CONSTRUCTION

4.1 Identifying key parts of the hoist

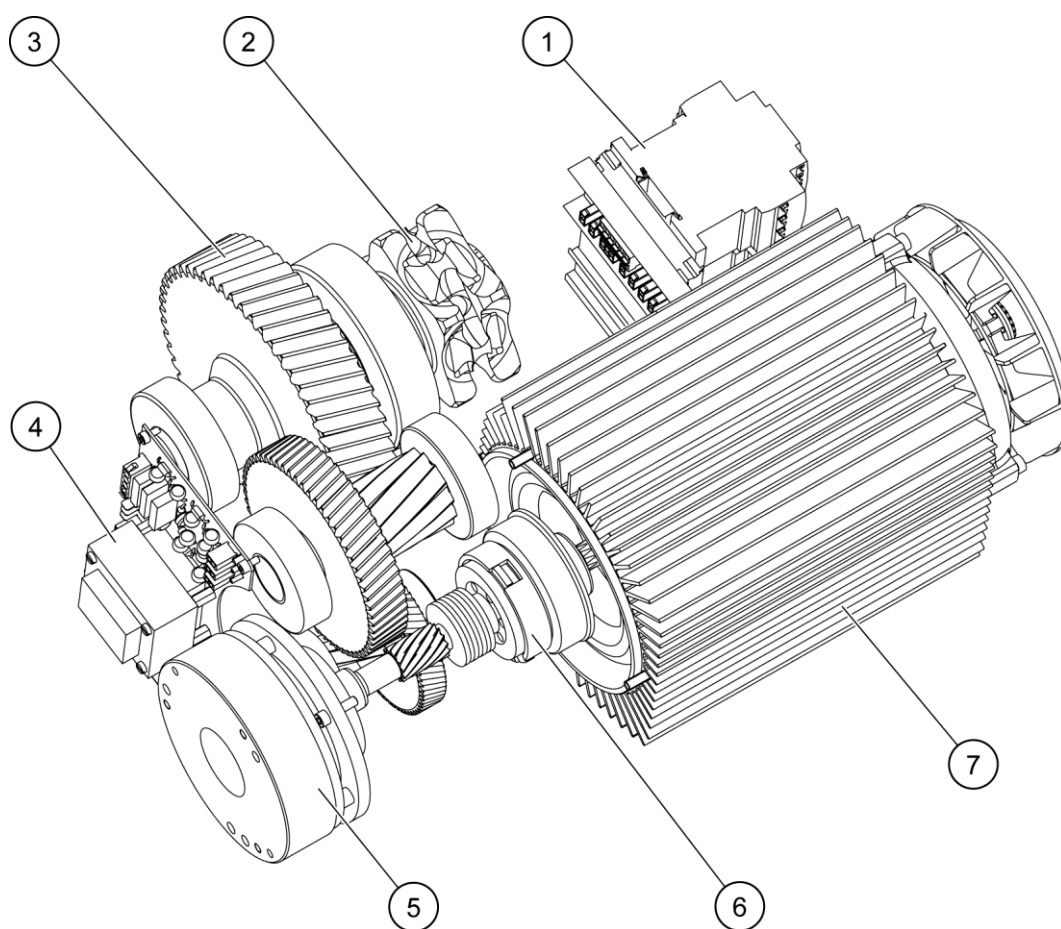


Pos.	Part	Description
1	Hoisting machinery	Equipment composed of hoist frame, hoisting motor, gear, clutch and brake
2a	Upper hook	Fixed suspension, normally used when hoist is operated in normal position
2b	Upper hook	Rotating upper hook, normally used when hoist is operated in inverted position
3	Chain guide	Chainflux type chain guide for precise chain alignment
4	Chain bag	Bag where the lifting chain is gathered and stored
5	Hook	Hook includes hook housing, hook forging and rubber grip
6	Control cable + plug	Plug for connecting power or controls to the hoist

4.2 Main Functions

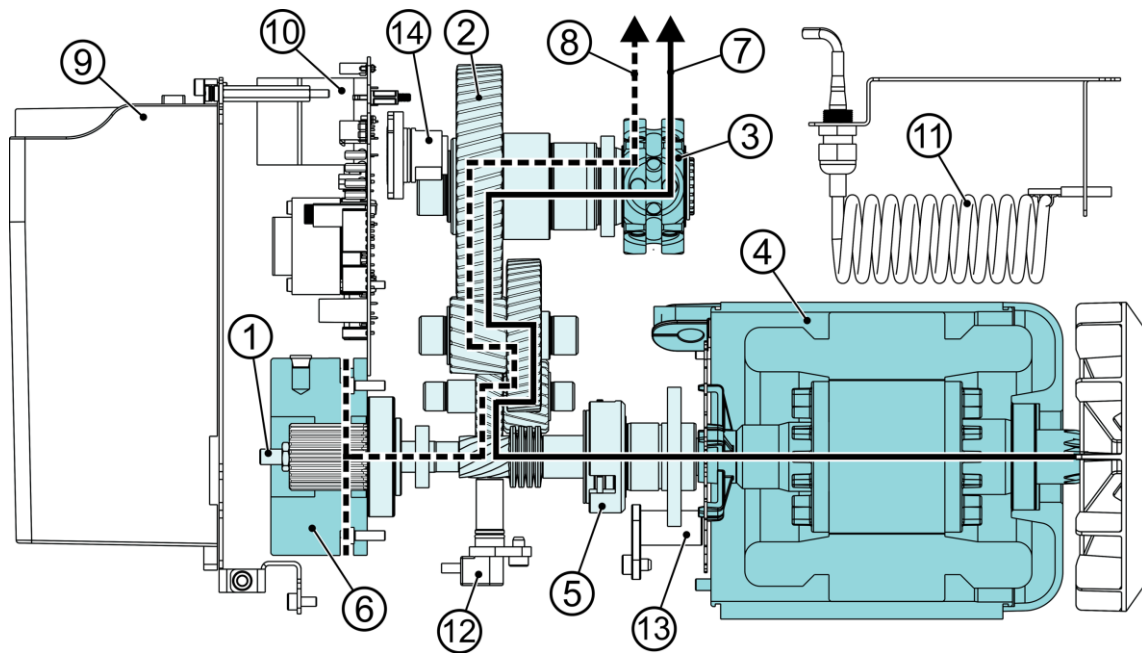
4.2.1 Hoisting function

Main components of electrical chain hoist hoisting function



Pos.	Part
1	Electrical panel (Configuration B)
2	Chain drive (chain sprocket)
3	Hoisting gear
4	Electrical panel (Configuration A and B)
5	Brake
6	Friction torque limiter
7	Motor

KINEMATIC CHAIN FOR ELECTRICAL CHAIN HOIST



Pos.	Part
1	Adjustment screw
2	Gear
3	Chain sprocket
4	Motor
5	Friction torque limiter
6	Brake
7	Motor torque
8	Brake torque
9	Frequency converter module
10	Main power board
11	Braking resistor
12	Position sensor
13	Speed sensor by the pulse wheel
14	Load sensor

The motor rotates the axle, which makes the hoisting gear helical steps turn. The gear transfers the motor power to the hoisting chain, which then moves according to the selected direction (up or down).

The assembly includes a friction torque limiter that allows lifting of loads that correspond to 110 % of the nominal SWL (safe working load = rated capacity) and prevents lifting of loads that exceed 160 % of the SWL. An overload slips the friction torque limiter, allowing the motor to continue running and preventing the hoist from taking an overload that can destroy the hoist.

Motor torque path (7)

The motor (4) rotates the axle, which makes the hoisting gear helical steps (2) turn. The gear transfers the motor power over the sprocket (3) to the chain which then moves according to the selected direction (up or down).

The assembly includes a friction torque limiter (5) that allows lifting of loads that correspond to 110 % of the nominal SWL (safe working load = rated capacity) and prevents lifting of loads that exceed 160 % of the SWL. An

overload slips the friction torque limiter, allowing the motor to continue running and preventing the hoist from taking an overload that can destroy the hoist.

Brake torque path (8)

The brake (6) is always electrically disengaged when the motor (4) works. As soon the motor stops, the brake engages and blocks rotation of the hoisting gear components (2) and chain sprocket (3).

4.2.2 Safety Functions


Hoisting Unit


Device	Description
Emergency stop button	The emergency stop button is used to turn off power to the system in dangerous situations. The emergency stop button cuts the supply voltage to the system from the main contactor. Always eliminate the danger before releasing the emergency stop button. There are several types of emergency stop buttons but they are always red.
Slipping clutch	Slipping clutch protects the machinery against overloading. Overload occurs at around 110 % of the rated capacity of the hoist. When activated, the slipping clutch prevents further hoisting but it is still possible to lower the load. Never use the slipping clutch to assess the weight of the load.
Second disc brake (holding brake) (option)	The second disc brake (holding brake) supports the load if the main brake fails. The main brake and auxiliary brake are assembled on the same hub. When the hoisting motion is required, the service brake and the auxiliary brake are energized simultaneously from the brake board. When the hoisting motion is stopped, the service brake is switched off immediately while the auxiliary brake stays energized for a few milliseconds by the motor inductive effect.
Upper and lower limit switch	The hoisting limit switch is adjusted to prevent the hoist from traveling too high or low. The upper limit switch stops upward movement so that only lowering is possible. The lower limit switch stops downward movement so that only hoisting is possible.

4.3 Signs

4.3.1 Safety Signs

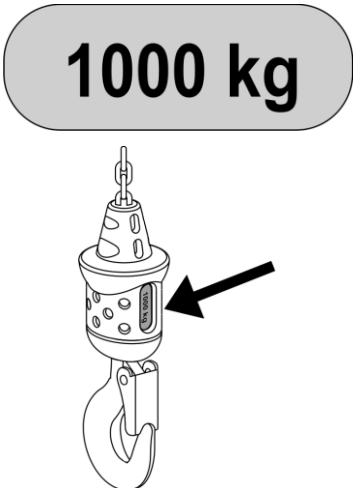

Safety signs inform the operator about potential hazards and also about special features concerning the product's operation.

	Failure to avoid dangers identified by these signs can result in death or serious injury.
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Sign	Description	Location on product
	Danger of electric shock	On electric cubicle and other cubicles.

4.3.2 Information signs used on the hoist

Information signs present operational details which will help the operator to operate the product.

Sign	Description	Location on product
	Load stickers Maximum rated capacity of the hoist.	On hook block or lifting device
	Classification sticker Usage classification of the hoist: D8 chain hoist can be used to lift loads during set-up. D8 plus chain hoist can be used to lift loads during set-up and hold loads in rest above people. C1 chain hoist can be used to hold and move loads above people.	On hoist body

5 INSTALLATION



Before installation, read the instructions in chapter Safety first.



Installation procedure requires special skills (qualified personnel) and tools* (e.g. the clutch adjustment tool ChainQ and chain inserting tool) to ensure safe and reliable operation of the product. Installation work shall be carried out only by authorized service personnel or an experienced service technician authorized by the product's manufacturer.

*Note: For the use of the ChainQ tool, see chapter Adjusting the friction torque limiter. For the chain inserting tool, refer to chapter Replacing the chain.

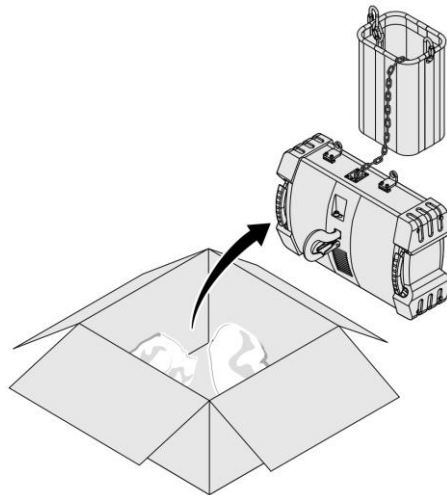


During installation, make sure to tighten bolts, nuts, and screws to the correct torque. For more information, see chapter Tightening torques.

5.1 Installation preparations

The product is packed in a box for transportation. To remove the hoist from the box, first remove the temporary transport supports.

Chain bucket is not fixed to the hoist during transportation, so lift the hoist and chain bucket from the box simultaneously. Notice that the chain connects the bucket and the hoist.



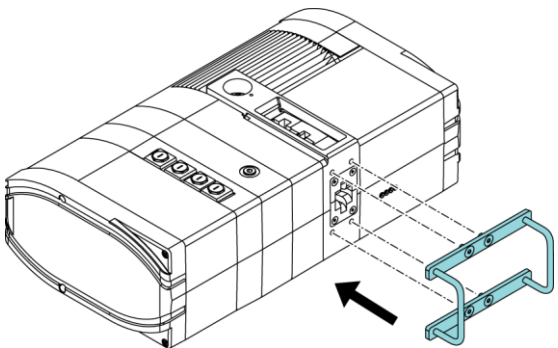
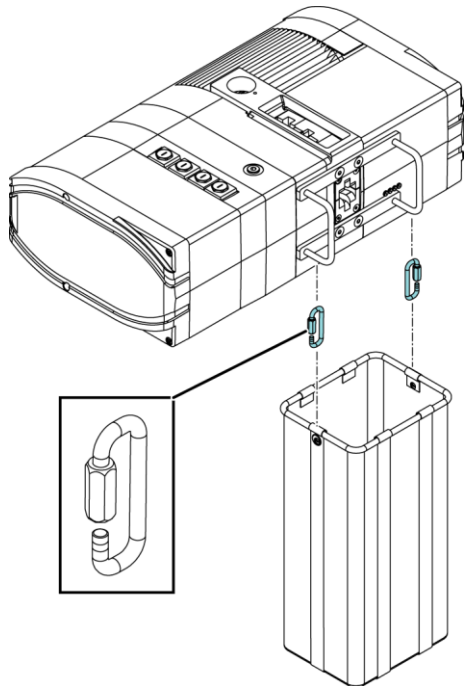
CD0002743_1



WARNING

Do not bundle the chain into the chain bucket.

Fitting the chain bucket

1	 <p>The chain bucket connection part is fixed to the hoist enclosure with screws.</p>	2	 <p>Attach the chain bucket to the connection part with screw-lock carabiners.</p>
----------	--	----------	--

If the hoist has been stored for a long time or has been transported by sea, check that the motors are dry.



Read the instructions in chapter Lifting the hoist before lifting the hoist.

5.1.1 Lifting the hoist

Evaluating the weight of the hoist

It is important to know the weight of the hoist before starting to lift it, so that you can select an appropriate lifting device for the task, and prevent overloading. The weight of the hoist can often be found from the packing list, the technical documents or the hoist data plate.

Auxiliary lifting device

The hoist is usually lifted using an auxiliary hoist and some kind of a lifting device. The most common lifting devices are chains and lifting belts. Every lifting device must be clearly marked with the maximum capacity and must be approved by authorities.



WARNING

Never use a lifting device which does not clearly display the maximum capacity or is not approved by authorities. The load falls down if the lifting device fails.



Always follow instructions provided by the lifting device manufacturer and the local authorities. As the manufacturer of the hoist we are not responsible for lifting accessories provided by other manufacturers.



WARNING

Never attempt to lift a load before ensuring that it weighs less than the maximum permitted load of the auxiliary lifting devices. Overloading can damage the auxiliary lifting devices.

5.2 Before lifting

Check that the load is balanced and safely fastened at the lifting points. The load must not be able to slide, slip or detach itself when suspended. When you begin to lift, check that the load is properly balanced before lifting it high off the ground. If the load is not balanced, lower it down and adjust the lifting point



WARNING

Never use a lifting device which is unsuitable for the purpose. The load falls down if the lifting device fails.



WARNING

Never use a damaged lifting device. Carefully inspect lifting devices before using them. The load falls down if the lifting device fails.



WARNING

Only use the lifting devices in accordance with the manufacturer's instructions.



WARNING

Never lift a load that is heavier than the rated capacity of the lifting device and never use an overload device like the friction torque limiter to determine whether the load can be lifted. The load will fall if the lifting device fails.



WARNING

Do not move the load before ensuring that it is properly attached to the lifting device. Moving the load prematurely can cause serious injury.



WARNING

An unbalanced load is likely to drop and/or damage the product. Slings and harnesses must be positioned so that the pulling force of the auxiliary lifting devices lies on the hoist's center of gravity.



WARNING

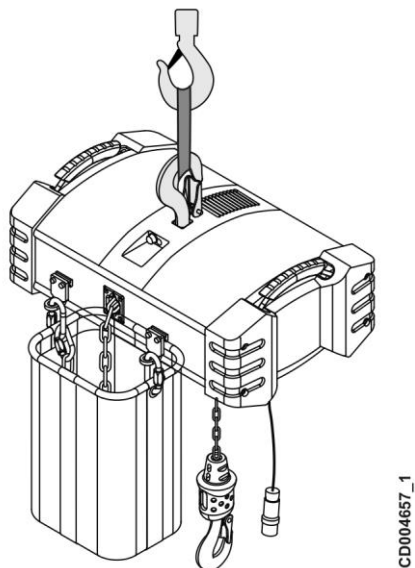
If the load is not balanced, do not try to support it with your hands. Lower the load down and adjust the lifting point again.

Lifting points

Lifting points, if available, are marked with a sticker. Refer to chapter "Information signs used on the hoist".

Hook-suspended models

Lift the hoist from suspension hook



5.3 Electrical connections



Only a qualified electrician may make any electrical connections.



The electrical connections must be made according to the wiring diagrams that are provided with the product.



WARNING

The power supply must be OFF and locked before making any electrical connections. The lockout-tagout procedures must be followed in accordance with the local regulations. See chapter Lockout-tagout procedure.



DANGER

GROUNDING:

AN IMPROPER OR INSUFFICIENT GROUND CONNECTION CREATES AN ELECTRICAL SHOCK HAZARD WHEN TOUCHING ANY PART OF THE HOIST OR TROLLEY. IN THE POWER SUPPLY CABLE THE GROUND WIRE WILL BE EITHER GREEN WITH YELLOW STRIPE OR SOLID GREEN. IT SHOULD ALWAYS BE CONNECTED TO A SUITABLE GROUND CONNECTION. DO NOT PAINT THE TROLLEY WHEEL RUNNING SURFACES OF THE BEAM AS THIS CAN AFFECT GROUNDING.



Do not use the equipment before proper commissioning. For commissioning instructions, see chapter Commissioning.



Note: There are wires, that were used in the manufacturing, hanging from the connector of the hoist. Remove the wires later as instructed.

5.3.1 Connecting hoist to power supply

INSTALLING POWER SUPPLY AND CONTROL CABLES

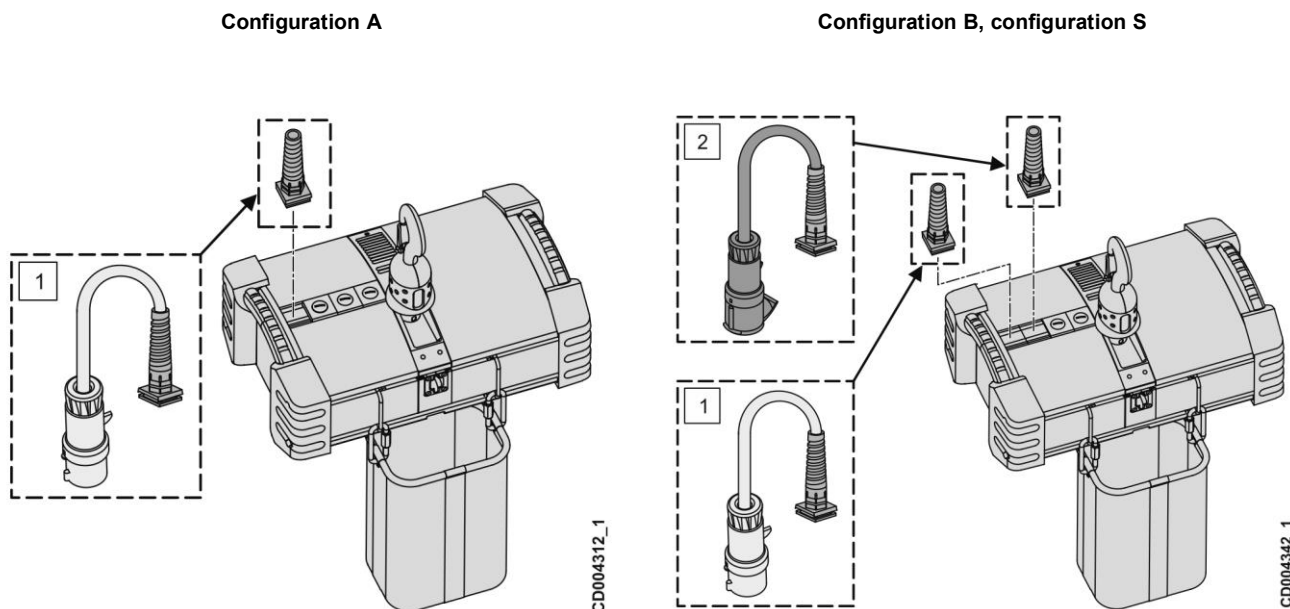


Figure 3. Example of cable inputs for hoist power supply and control

Pos.	Part
1	Hoist power supply plug
2	Hoist control plug

The hoist is normally delivered with the power supply and control cables already connected to the hoist power supply and control sockets, and the product is ready to be connected to the main power supply network at the site.

In case the hoist power supply and control plugs are not already connected, connect the power supply and control cables to the external power supply and control plugs of the hoist as shown in the figure Cable inputs for hoist power supply and control, according to the hoist configuration (A/B/S).

In some cases the power supply connection of the hoist is done differently than explained here, and possibly requires special accessories. In this case, consult your local supplier for specified instructions on how to connect the hoist power supply in each case.

CONNECTING HOIST TO POWER SUPPLY

Before before connecting the hoist to the main power supply network, carry out the following procedures:

1	Check that the rated voltages correspond to the main voltage. Voltages and frequencies marked on the data plate of the motors that are driven by a frequency converter, can deviate from the values on the data plate of the hoist.
2	Check that the power supply to the hoist is protected with fuses of the correct size.

6 COMMISSIONING



Note: Before handing over the equipment, proper commissioning shall be done. The required inspections and adjustments are listed in the chapters concerning the installation and commissioning of the hoist.



The equipment shall not be used before proper commissioning.



The commissioning procedure requires special skills and tools to ensure safe and reliable operation of the equipment. Commissioning shall be carried out only by authorized service personnel or an experienced service technician authorized by the manufacturer or manufacturer's representative.



Before commissioning, read the instructions in chapter Safety first.



CAUTION

Any defects or abnormalities which are detected during commissioning must be investigated and corrected in accordance with the instructions relevant to component in question.

NOTICE

Local requirements may demand other commissioning testing to be performed before the equipment can be taken into use. Make sure all of the local requirements are fulfilled.

6.1 Commissioning preparations


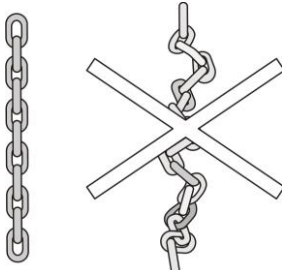
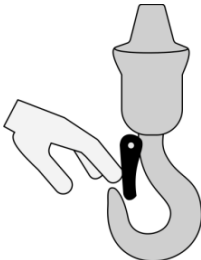


During installation, commission and maintenance, lockout-tagout procedures must be followed in accordance with local regulations and the documented site lockout-tagout policy. See chapter Lockout-Tagout procedure.


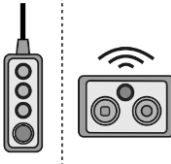
1	Ensure that there are no hazards from loose items Items which are not properly secured to the product, such as tools or detached components, could move or fall accidentally, with potentially serious consequences.	
2	Pay special attention to all safety-critical components Note any damaged parts from installers or in shipping.	
3	Check the environmental and space requirements Check that no permanent or temporary obstructions are in the way of the hoist when the hoist is operated.	

6.2 Checks before first run

1	Lubrication Check the lubrication of chain and the traveling and hoisting gear. Check that traveling gear box is vented.	
2	Bolted connections Check bolted connections. Bolts need to be torqued with a proper torque wrench. Check installation of jam and locking nuts. Refer to chapter "Tightening torques".	

3	Electrical connection With the product disconnect OFF, check the proper electrical grounding of the product. Check that the connections of electrical devices comply with the wiring diagrams and meet local requirements. In particular, check connections that affect the safety and controlling of the equipment. Check the condition of wiring and connections.	
4	Chain Check that the chain has not been damaged during transport or twisted. Check the fixing of chain ends. Check that the chain is correctly lubricated according to the instructions given in chapter Lubrication. Lubricate the chain carefully before the first run.	
5	Hook Check the hook. Check to ensure that the hook safety latch is on the hook, is in good condition and closes automatically. Check that the hook forging rotates freely. Measure the dimension of hook opening of the suspension hook and hook block. Note it for a follow-up.	

6.3 Test run without load

1	Electrical connections Check the cableways for electrical wiring. Make sure that wires do not snag on structures when the hoist is moving. Check that the rated voltages correspond to the main voltage. Check that the power supply to the hoist is protected with fuses of the correct size. Check that the phase sequence is correct. The voltages and frequencies marked on the data plate of motors that are driven by a frequency converter can deviate from the values on the data plate for the hoist.	
2	Controller Check that the controller is correctly installed and in good condition. The controller is not allowed to cause any disturbance for other controllers. Check the functionality of push buttons, joysticks, and switches. Check that all motions occur to the correct direction. Make sure that desired functions occur when operating the push button, joystick, or switch. Check that the hook movement corresponds to the control direction.	

NOTICE

Check that the hook moves in correct direction by pressing first the UP direction button (though the hook is near the upper limit).

3

Emergency stop button

Check the operation and condition of the emergency stop button.



NOTICE

Only use the emergency stop button to stop movement in the event of product malfunction or other emergency situations. Using the emergency stop button can cause the load to swing unexpectedly.

4

Hoisting limit switch (Configuration B)

If the hoist is equipped with an electrical limit switch, check for correct operation of the limits. Raise and lower the hook at low speed until the limit switch is activated and prevents further upward or downward movement.

If the limit switch does not activate at the set position, adjust the limit switch according to the adjustment instructions given in chapter Operational Checks with Controller Enabled.

If the limit switch still cannot be activated, replace the limit switch.

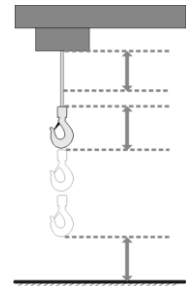
Functional description of the geared limit switch

2-step geared limit switch

The 2-step geared limit switch works as an adjustable upper and lower stop limit together with the controls.

4-step geared limit switch

The 4-step geared limit switch provides an adjustable upper and lower stop limit that are connected to the internal controls. Two (2) of the cams are not connected to the controls, so they can be freely used for end-user requirements.

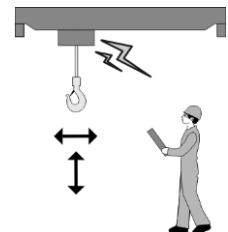


5

Operating sound and movements

Listen to the operating sound when the product is hoisting or traveling. Pay attention to unusual noises such as squealing.

Check that the hoist is running smoothly. There should not be any strong vibration.



CAUTION

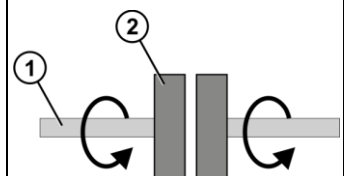
Any defects or abnormalities which are detected during the commissioning must be investigated and corrected in accordance with the instructions relevant to the component in question.

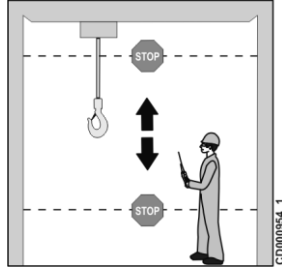
6

Slipping clutch

Check that the slipping clutch mechanism works correctly.

When the torque caused by load (1) exceeds the designed hoisting limit, the clutch discs (2) should begin to slip, preventing upward hoisting movement.

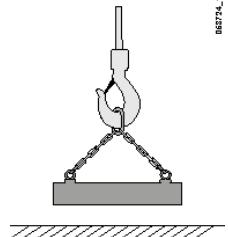

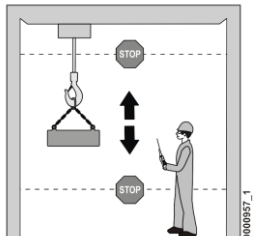
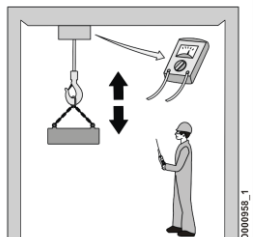
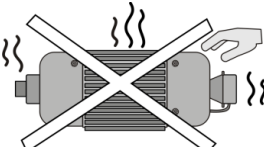


7	Brake operation Check that the hoisting brake operates correctly in both upward and downward directions.	
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6.4 Test run with test load



The test load must be fastened securely and balanced properly.

1	Static and dynamic tests The equipment shall be tested with dynamic tests 110% of the nominal load and static tests with 125% of the nominal load. Make sure that the hook will not turn around while lifting.	
2	Power supply measurements Check that the voltage is over the required minimum value (normally -5 %) under 100 % load.	
3	Brake operation Check that the brake is able to stop the motion adequately. The braking distance is normal when it is two links or less.	
4	Motor current 3-phase hoists: Check the motor current at each phase during the hoisting motion with rated load. The current should be in balance in all phases, and it may not exceed the ratings for the motor. Check the current with both hoisting speeds. 1-phase hoists: Check the motor current during the hoisting motion with rated load. The current may not exceed the ratings for the motor.	
5	Running temperature If the thermal protection halts the hoisting motion prematurely, identify the reason for overheating before continuing the commissioning tests.	

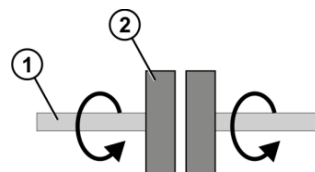
6

Friction torque limiter

Check that the friction torque mechanism works correctly.

When the torque caused by load (1) exceeds the designed hoisting limit (110 % [EUR], 125 % [US, CH]), the friction torque limiter discs (2) should begin to slip, preventing the upward hoisting movement.

Local regulations state the maximum values for the load that can be lifted. Follow the local regulations. Maximum limit for the load that should not be lifted in any case is 1,6 x the nominal load.



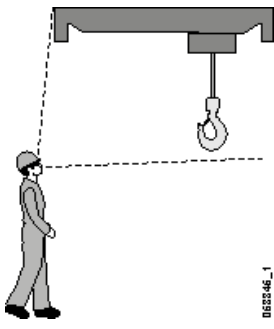
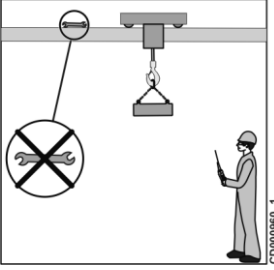
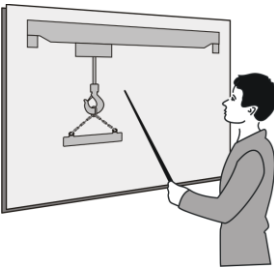

NOTICE

Local requirements may demand other commissioning testing to be performed before the product can be used. Make sure all the local requirements are fulfilled.



All optional features must be tested before using the product.

6.5 After test runs

1	Visual check Check visually that the hoist or any other part has not been damaged in any way during commission testing.	
2	Cleaning Check that all tools and materials used during installation are removed from the hoist and the track.	
3	User training Ensure that the hoist operator and supervision personnel are aware of the need for user training. The authorized service organization of the hoist manufacturer can arrange user training by separate agreement.	
4	Handover documents Check the documents delivered with the hoist. Check that you have received the needed documentation for the use of the product (e.g. user instructions). Ensure that the entries in the delivered documents are properly recorded and that the reference data in the documentation matches that on the type rating plates of the product. Compile a commissioning log for the hoist and store it together with the other documentation for the hoist.	

7 INSTRUCTIONS FOR THE OPERATOR

7.1 Operator's Responsibilities

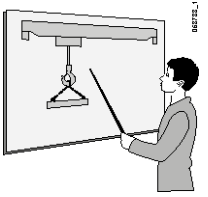
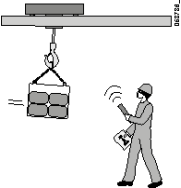
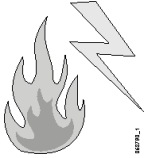
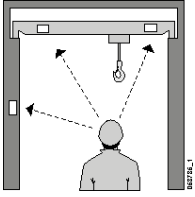
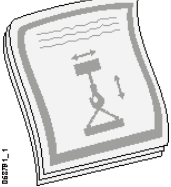
Hoists are used for various purposes, handle different types of loads and are operated different ways by many operators. Many workers, as part of their regular job responsibilities, normally operate hoists as non-dedicated operators.

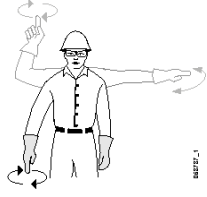

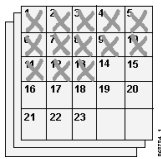

Because the manufacturer of the hoist has no direct involvement or control over the hoist's operation and application, conforming to good safety practices is the responsibility of the owner, and the equipment's operating personnel. Only those **Authorized Personnel** and **Qualified Personnel** who can demonstrate that they have read and understood this manual and that they understand the proper operation and maintenance of the product should be permitted to work with it.



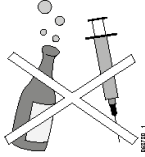


Failure to adhere to the instructions and warnings provided in this manual can result in serious injury or death.

Operators SHALL:

1	Operators SHALL be trained by the owner of the equipment or a qualified designee and be competent for the task.	
2	Operators SHALL learn how to operate the equipment safely before actually starting to work with it.	
3	Operators SHALL know all the controls and must be able to use them correctly and safely.	
4	Operators SHALL learn how to control the movements of the hook and load.	
5	Operators SHALL be aware of any risk of accident posed by the operating site.	
6	Operators SHALL familiarize themselves with the signs and warnings marked on the equipment.	
7	Operators SHALL use this manual to familiarize themselves with the equipment and equipment's controls.	

8	Operators SHALL learn the hand signals for directing equipment's movements.	
9	Operators SHALL be familiar with proper rigging procedures.	
10	Operators SHALL carry out daily inspections	
11	Always follow the local regulations.	

Operators SHALL NOT:

1	Operators SHALL NOT operate the equipment when under the influence of alcohol or drugs. Alcohol and drugs can impair judgment and thereby cause a hazard.	
2	Operators SHALL NOT operate the equipment when under medication which may cause a hazard to the operator or others. If unsure, consult your doctor or pharmacist. Always comply with local regulations regarding working under the influence of medication.	
3	Operators SHALL NOT operate the equipment while suffering from any illness or injury which might impair their ability to properly use the equipment.	

7.2 Checks to Be Done Before Every Working Shift

Before every working shift, the operator SHALL make the following checks to ensure that the product is in a safe operating condition. By carrying out these simple checks, the operator can identify potential problems at any early stage, thereby enhancing safety and minimizing down time.

NOTICE

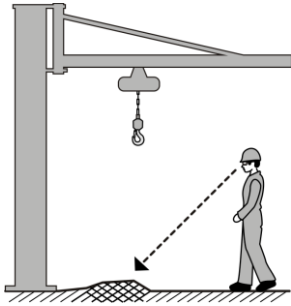
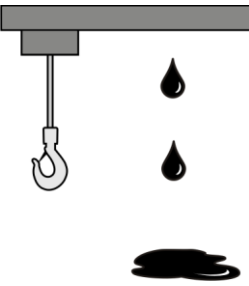
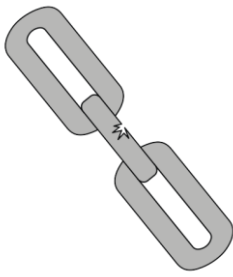
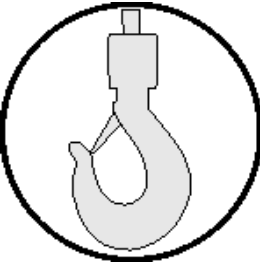
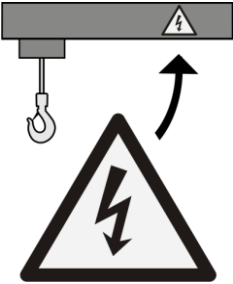
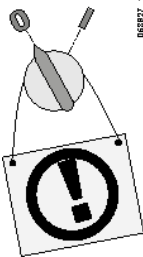
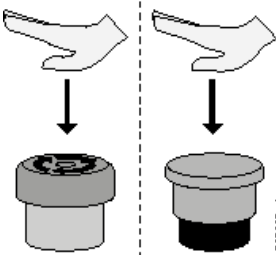
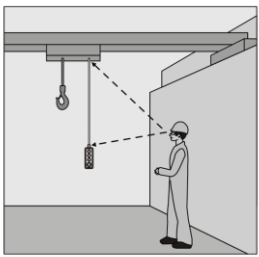
If any abnormal condition or malfunction is noted on the daily inspection or occurs during daily operation, report it to the supervisor immediately and remove the product from use. Operation may only continue when safe operation is ensured.



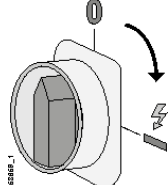
WARNING

Operating a product with an abnormal condition or malfunction can result in serious injury or death or serious damage to the product.

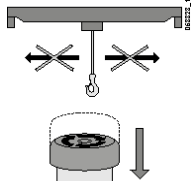
7.2.1 Checks to be performed by the operator

1	Check the general condition of the hoist.		2	Visually check the operating environment to make sure that there are no new hazards which can prevent the safe use of the product.	
3	Visually check to see if there are any oil leaks from the product.		4	Visually check the chains for any deformation, damage, or twists. Check the chain for cleanliness and correct lubrication according to the instructions given in chapter Lubrication.	 CD000906_1
5	Inspect the load hook for nicks, gouges, deformation of the throat opening, wear on the saddle or load bearing point, and twisting. Also check that the hook rotates freely.	 0658232_1	6	Check that all warning signs are in place, in good condition, and can be read easily. See chapter Signs.	
7	Never operate the product if it is locked or tagged out. Follow the local safety procedures.	 0658237_1	8	Check that the emergency stop button can be pressed down and that it stays in that position.	 0658262_1
9	Check the condition of the pendant cable and the retaining wire: Check that there are no damages and that no wires are coming out.	 CD000907_1			

7.2.2 Operational Checks with the Emergency Stop Button Pushed Down

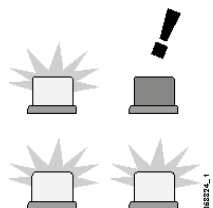
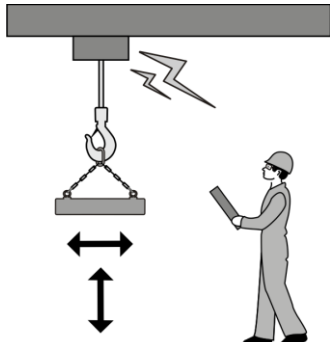
1	<p>Turn on the main power isolation switch.</p> <p>After the main isolation switch has been turned on, the product becomes operational (energized).</p>	
---	---	---

 WARNING	<p>If the emergency stop button is faulty, the product might move unexpectedly during the following checks. Unexpected movements during checks could result in death or serious injury.</p>
--	---

2	<p>Emergency stop button</p> <p>With the emergency stop button pushed down, check that the product does not move when the direction controls are pushed. This verifies that the emergency stop button is working properly.</p>	
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7.2.3 Operational Checks with Controller Enabled

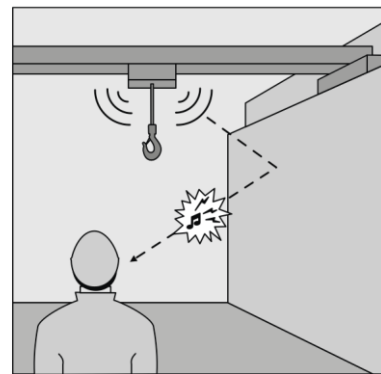
Before every working shift, all of these checks must be done with the emergency stop button released and with the power turned on.

1	<p>Warning devices</p> <p>Check that all warning devices (for example, pilot lamps, LEDs, displays, horns, gongs, bells, sirens, beacons, strobe lights) are working correctly before using the hoist.</p>	
2	<p>Control devices with power</p> <p>Starting at low speed, check that movements correspond to the controller labels. Check that the brakes operate in all directions and that the speed increases as it should do in relation to the control.</p>	

3

Noise

Listen for unusual noises.



CD000908_1

4

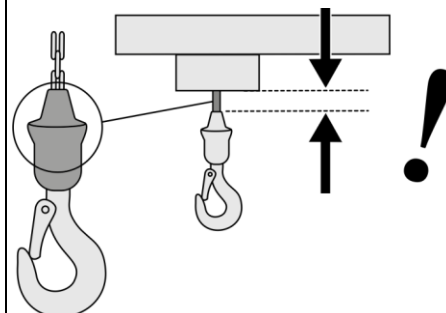
Upper and lower limit switches (Configuration B)

Mechanical limit switch

Checking the operation of the limit switch

Check the condition of the rubber pad on top of the load hook. The rubber parts activate the mechanical upper and lower limit switches on the hoist. If a rubber part is damaged or not in place, it is a sign for that a limit switch is not working correctly.

Check for correct operation of the limit switches by raising and lowering the hook **at low speed**. When doing this checking, drive the chain from one end to the other.



Geared limit switch*

Checking the operation of the limit switch

If the hoist is equipped with a geared limit switch, adjust the cutting points (upper and lower limits) of the limit switch before starting to operate the hoist.

First check the operation of the limit switch. For instructions on how to check the operation of the limit switch, refer to chapter Test Run Without Load.

Adjusting the limit switch

After checking the operation of the limit switch, adjust the limits.

To adjust the limits, access the geared limit switch by opening the small black rubber plugs on top of the hoist profile. Remove the plugs and follow the instructions that are given on the sticker placed next to the adjustment holes to adjust the upper (UP) and lower (DOWN) limits. Adjust the limits by turning the setscrews (1) ... (4) (depending on the number of the switching elements):

Turn to the left: switching point is moved "downwards".

Turn to the right: switching point is moved "upwards".

2-step geared limit switch

Setscrew 1 is the lower limit and setscrew 2 the upper limit.

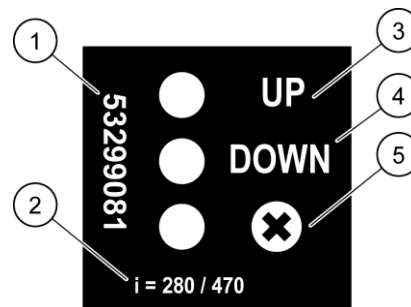
4-step geared limit switch

Setscrews 1 and 2 are the lower limits and setscrews 3 and 4 the upper limits.

The operational limits for a standard geared limit switch are as follows:

Frame size	HOL [m] (ft)		
	Ratio 180	Ratio 280	Ratio 470
SR02	20 (65)	30 (98)	53 (173)
SR05	25 (82)	39 (127)	67 (219)
SR10 1/1	36 (115)	56 (180)	94 (308)
SR10 2/1	18.5 (60)	28.5 (93)	48 (157)
SR25	55 (180)	86 (282)	145 (475)

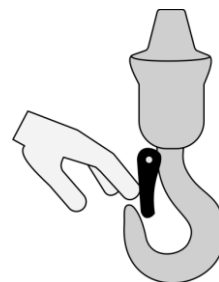
*NOTE: Availability of this feature depends on hoist configuration.



1. ID number
2. Limit switch ratio (e.g. 280/470)
3. Upper (UP) limit
4. Lower (DOWN) limit
5. 'X' = Adjustment hole not in use

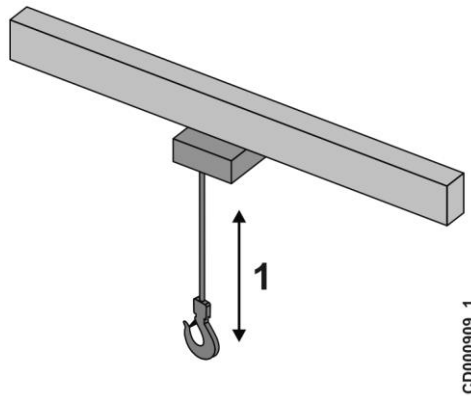
5**Safety latch**

Check to ensure that the hook safety latch is on the hook, is in good condition, and closes automatically.

**WARNING**

Never release the emergency stop button and drive the product until you are sure that it is safe to do so. Releasing the emergency stop button and driving the product when it is unsafe to do so could cause death or serious injury.

7.3 Movements



The hoist moves in the following directions.

Movements	Description
1. Hoist movements	Vertical up and down movements of the lifting device

Essential prerequisites for this section



WARNING

When operating the product, make sure that there are no people situated underneath or nearby the load. Operating the product when people are underneath or near the load could cause death or serious injury.

NOTICE

Do not deliberately use mechanical limit switches to stop the motion. Always stop the motion, before reaching the mechanical end limits, by using the control devices on the controller.

NOTICE

If the product malfunctions during use, push the emergency stop button and contact the supervisor.



Note: Motors get hot when they are running, even without a load on the hook. Operate the motors at the highest practical safe speed because low speeds generate more heat. Allow the motors to cool down frequently so that they do not overheat. Refer to the owner's manual for the maximum permissible continuous operation times. If a motor gets too hot then the thermostat will prevent further operation.

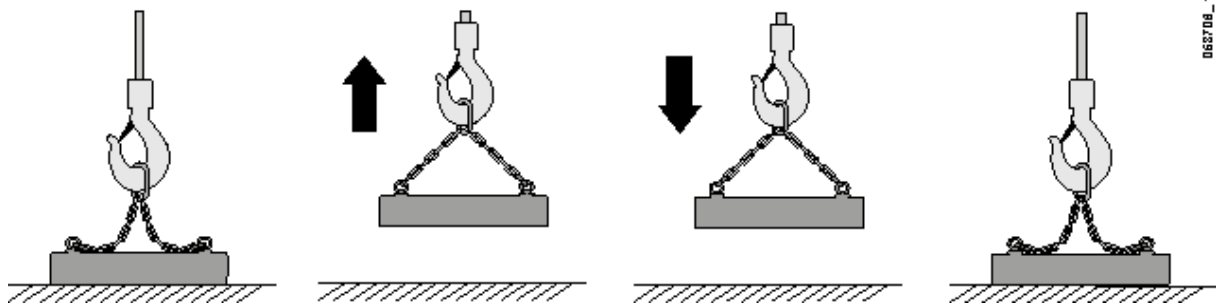
7.3.1 Motor Control Methods

The components are controlled by a variety of electrical circuits called “drive circuits”. The motors can all be driven by the same type of drive circuits or a mixture of types.



Note: Sudden speed changes increase wear on motors and brakes.

7.3.2 Lifting and Lowering Motions



Before lifting

After securely attaching the load to the lifting device, the hoist must be correctly positioned and attached to perform the lift. The following steps must be followed before lifting.



WARNING

Moving a load that is not properly attached to the lifting device can result in death or a serious injury.



Note: Do not attempt to lift a load which is fastened to the ground or to a base which will prevent it from being lifted.

7.4 Load Handling

Correct load handling allows the operator to move loads quickly and safely.




WARNING

Handle the load safely at all times. During movements, ensure that the hook, the load, the product and its moving parts will not collide with objects or people. Failure to do so could cause death or serious injury.

Evaluating the load

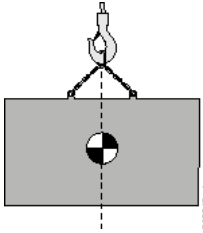
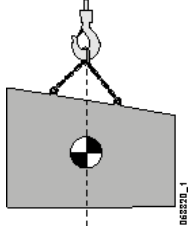
To prevent overloading, the operator shall determine the weight of the load before lifting. The operator shall only lift the load when he or she is sure that it weighs no more than the permitted load of the product and accessories. The product's overload device shall not be used to determine whether the load can be lifted.


Never attempt to lift a load that weighs more than the maximum permitted load of the equipment and accessories.

 CAUTION	Attempting to lift a load that weighs more than the maximum permitted load of the equipment and accessories could cause death or serious injury.
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Balancing the load

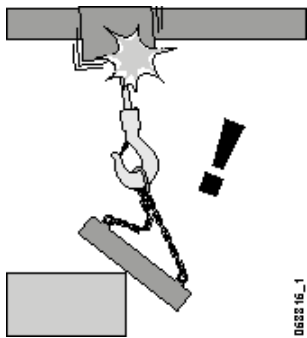
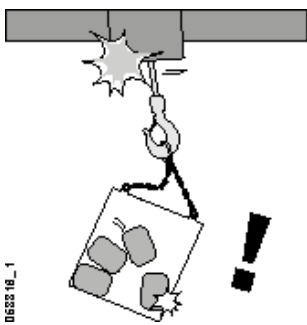
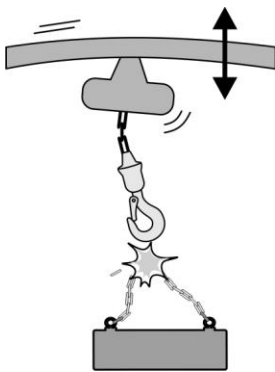
The hook, slings and harnesses must be positioned so that the pulling force of the product lies on the load's center of gravity so that the load is balanced. When the operator begins to hoist a load, he or she shall check that it is properly balanced before lifting it high off the ground. If the load is not balanced, lower it down and adjust the lifting point.

1	Lifting centrally balanced loads The center of gravity will usually be in line with the center of the load. Provided that the contents of the container cannot move around, the balance of the load stays the same.	
2	Lifting off-center balanced loads The center of gravity of an off-center balanced load will usually be towards the heavier end of the load. Provided that the contents of the container cannot move around, the balance of the load stays the same.	

 WARNING	Never try to balance an unbalanced load with your hands. Lower the load and adjust the lifting point. Trying to balance an unbalanced load with your hands could cause death or serious injury.
--	--

Shock loading

The hoist and accessories are designed to take up the weight of loads gradually and steadily. They are not designed to withstand sudden increases or decreases in the apparent weight of the load. Shock loading can occur in any situation where the load on the hoist suddenly increases or decreases. Some examples of how shock loading can occur are shown in the following text:

1	Change of load balance A change in load balance can suddenly pull on the hoisting chain.	
2	Unstable load If the load is unstable, it can exert a sudden force on the hoisting chain. Fasten the contents of packing cases securely, so that they cannot move around during lifting.	
3	Rapid load reduction A sudden loss of the load can cause the trolley or hoist to jump.	

NOTICE

Avoid shock loading the product. Shock loading the product could damage the product or the load.



CAUTION

After a shock load, do not use the equipment before the authorized service personnel or an experienced service technician that is authorized by the manufacturer or manufacturer's representative has determined that the equipment is safe to use. The usage of a defective product can result in serious damage, injury, or death.

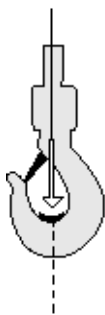
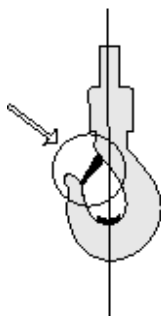
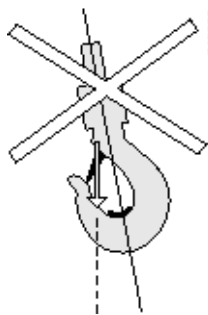
Attaching the load

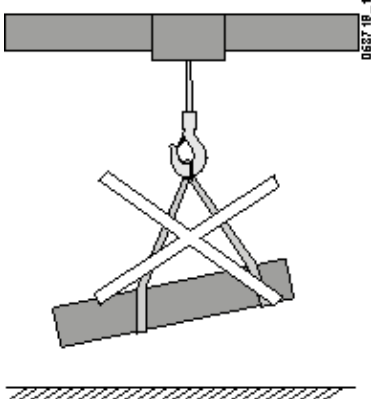
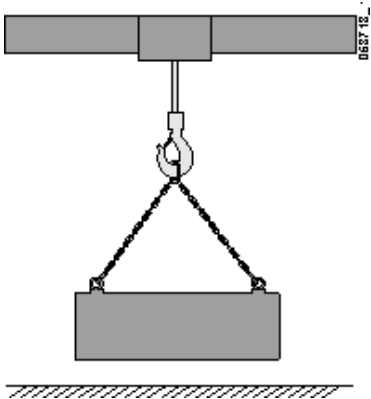
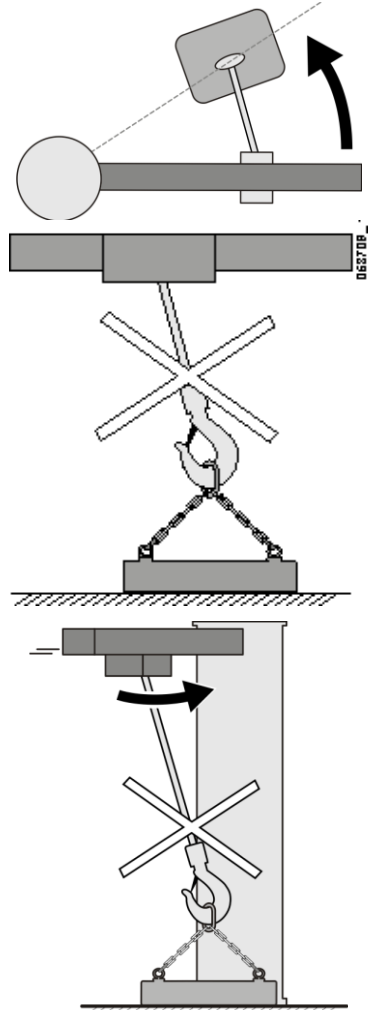
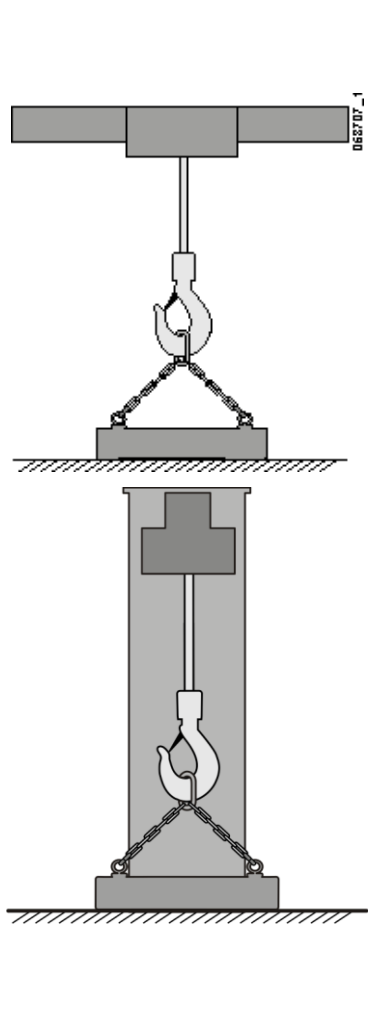
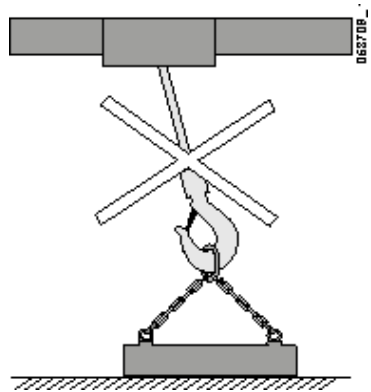
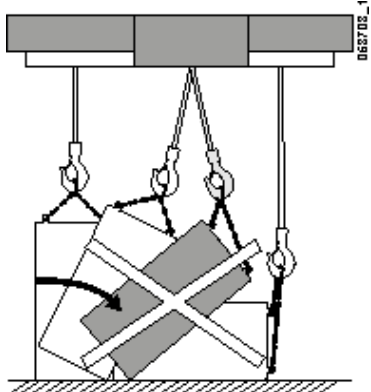
The load is usually attached to the product by means of some kind of under-the-hook lifting device. The most common under-the-hook lifting devices are chains, wire rope slings and lifting belts. The operator shall select a lifting device designed for the product being transported.



Always follow instructions provided by the lifting device manufacturer when using under-the-hook lifting devices. Never use the product's ropes or chains as a sling to attach to the load.

Load handling

1	<p>To avoid damaging the hook, lifting devices must only be positioned on the load bearing surface of the hook. That is, the lowest point of the hook.</p>	 <p>062728_1</p>
2	<p>Ensure that the hook safety latches are closed. Check that the safety latch is not subjected to any force by the load.</p>	 <p>062710_1</p>
3	<p>The weight of the load must be centered on the center line of the hook forging so that the load does not bend the neck of the hook. Never try to lift anything with the tip of the hook!</p>	 <p>062722_1</p>

<p>4</p>	<p>Check that the load is balanced and safely fastened at the lifting points. The load must not be able to slide, slip or detach itself when suspended.</p>		
<p>5</p>	<p>The hoist must be positioned directly above (perpendicular to) the load so that there are no side-pulling forces.</p> <p>The jib arm is liable to swing towards a load which is not situated directly under the hoist.</p>		
<p>6</p>	<p>Do not drag the load along the ground.</p>		

NOTICE

Never drag loads or pull loads from the side.

NOTICE

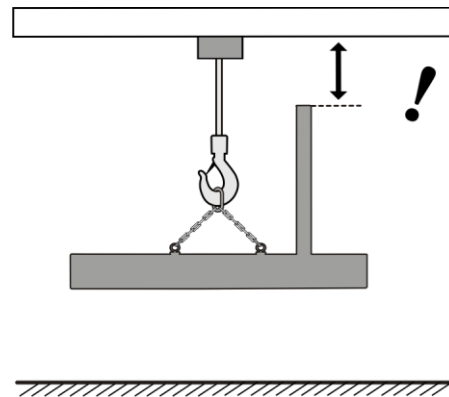
Never twist the load chains.

NOTICE

Never swing the load intentionally.

7

The operator shall ensure that the hoist or the load does not collide with anything or fall from the lifting device.



NOTICE

Observe the load at all times while it is in motion to ensure that it does not collide with anything or fall from the lifting device.

NOTICE

Never add any load to a hook that is already loaded.

NOTICE

Do not always drive the hook up to the highest or down to the lowest position. It is not recommended to use the mechanical limit switches as operational end stops. This can cause damages and lead to dangerous situations or accidents.

NOTICE

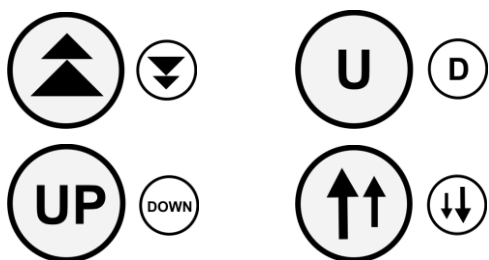
Do not drive the hook up to the upper limit and leave it at this position for a longer period of time. This will damage the rubber part that activates the mechanical upper and lower limit switches.

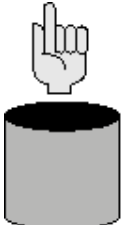
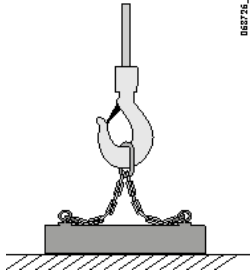
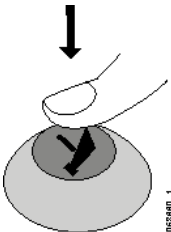
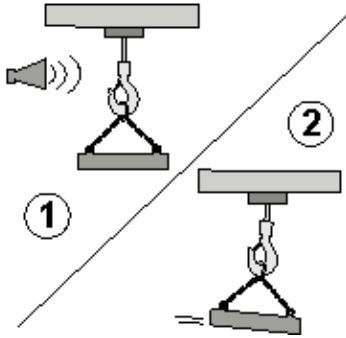
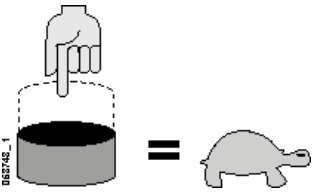
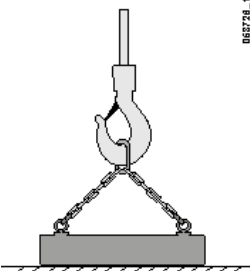
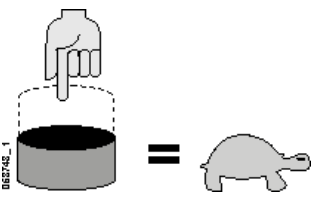
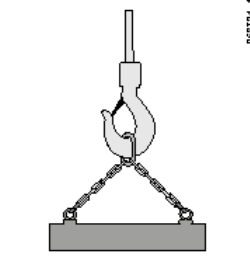
Lifting

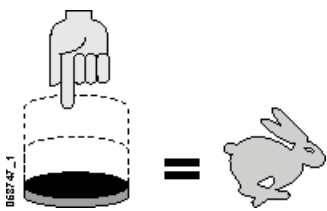
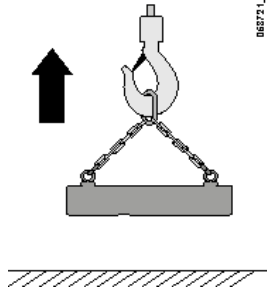
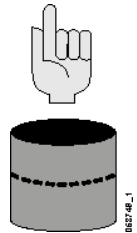
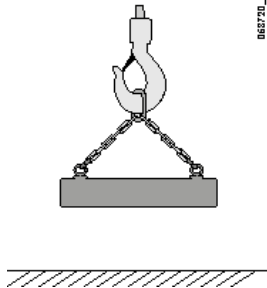


WARNING

Never touch the ropes, chains or slings during lifting. There is a risk of catching or trapping your hands in the hook block or hoist. Catching or trapping your hands in the hook block or hoist could cause serious injury or death.



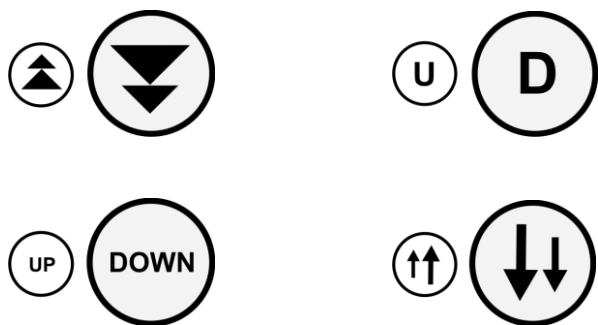
1	Ensure that everything is ready for lifting.		
2	If the crane has a horn, push the horn pushbutton to warn people nearby that a load is about to be moved.		
3	Gently push the UP pushbutton to slowly take up the slack from the chains or sling before lifting the load from the ground.		
4	Continue to push the UP pushbutton until the load is just clear of the ground.		

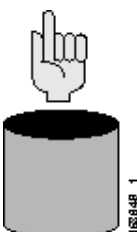
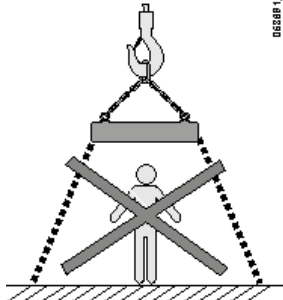
5	<p>Push the UP pushbutton to lift the load at high speed.</p>		
6	<p>Release the UP pushbutton gently when the load is at the desired height. Do not raise the load higher than is needed to avoid colliding with objects.</p>		

NOTICE

Do not raise the load higher than necessary to avoid colliding with objects on the ground during movements.

Lowering

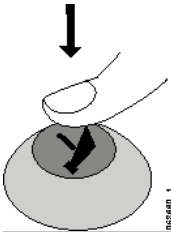
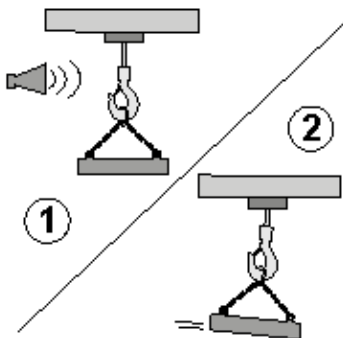
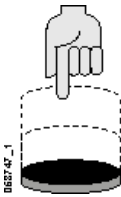
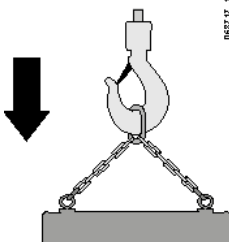
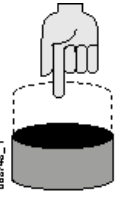
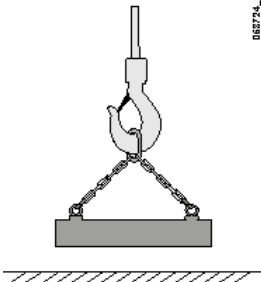
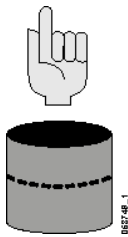
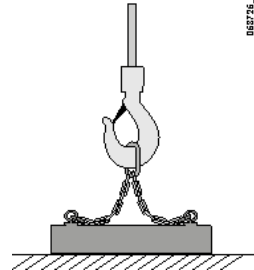


1	<p>Ensure that the landing area is clear of people and obstacles.</p>		
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WARNING

When operating the hoist, make sure there are no people situated underneath or nearby the load. Operating the hoist when people are underneath or near the load could cause death or serious injury to those situated underneath or near the load.

<p>2</p>	<p>If the crane has a horn, push the horn pushbutton to warn people nearby that a load is about to be moved.</p>		
<p>3</p>	<p>Push the DOWN pushbutton to lower the load.</p>		
<p>4</p>	<p>Decrease the lowering speed by gradually releasing the DOWN pushbutton when the load is approaching the ground.</p>		
<p>5</p>	<p>Fully release the DOWN pushbutton when there is slack in the lifting device but before the hook or lifting device impacts the load.</p>		

Detaching the Load

Always remove the load from the hook by hand. Never try to use crane motions to remove the load from the hook. The safety latch on the hook should prevent this.

7.5 Load Control

The operator must use the correct techniques to properly control the load at all times to prevent uncontrolled movements such as load swing or rotation.

If the load has a tendency to rotate or swing, a third person can guide the load with a tag line, provided that it is safe to do so.

Guiding or steadying loads by hand

Guide and steady the load by controlling it with your hands.



WARNING

Never PULL on the load or chain. Only move the trolley by PUSHING on the load hook or load. If you move the load by pulling, you can get trapped, for example between a wall and the moving load, and get crushed.



WARNING

Never try to stop load swing with your hands. A swinging load moves with considerable force. Your hands or body could be seriously injured between the load and an obstacle or wall.



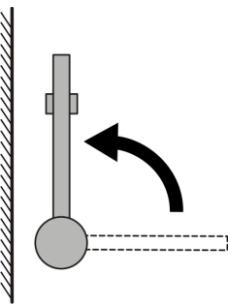
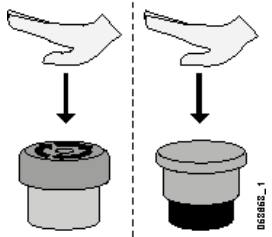


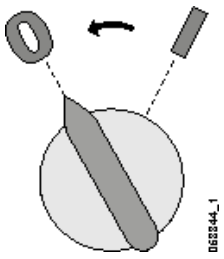
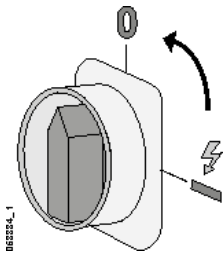

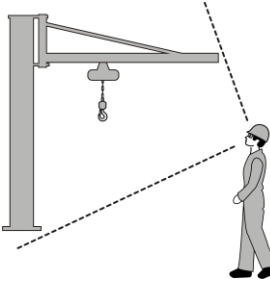

WARNING

Guiding or steadying suspended loads directly with your hands is prohibited. Use a tag line to guide the load or a more suitable lifting device. Your hands or body could be seriously injured between the load and an obstacle or wall.

7.6 Safety Procedure After Using the Hoist

The following checks must be done **after every working shift** to ensure that the hoist is in a safe condition.

1	Ensure that there is no load on the lifting device unless it is designed for that purpose (e.g. the BGV-C1 hoist).		2	Park the hook or other lifting device where it will not present a hazard to people or traffic but do not park at the top safety limit. Above head height is recommended.	
3	If applicable, park the jib arm so that it does not obstruct the movement of other hoists, for example.		4	Engage the emergency stop button.	

5	Turn off all controls on the controller.		6	Turn off power to the hoist.	
7	If applicable, close mechanical brakes such as rail clamps, storm locks etc.		8	Check the hoist for any visible damages.	
9	Report all observed defects and abnormalities in equipment or operation to the foreman and to the next operator.				



WARNING

Always remove the product from service immediately if it is in a dangerous condition. Operating a product that is in dangerous condition could cause death or serious injury.

7.7 Hand Signals and Other Methods of Communication

When one person is operating the product and another is giving hoisting instructions, communication must be clear. Both people must agree on and understand the language they use to describe hoisting actions.

If electronic voice communication is used, such as telephone or radio, a dedicated channel must be used so that any commands from other personnel in the area will not confuse the operator.

ANSI standard hand signals can be used for communication (see Appendix – ANSI standard hand signals). Other standards for hand signals exist. The operator must be trained in the use of appropriate hand signals. A copy of the hand signals should be displayed at the operator's station and anywhere else where it could be useful.

Special operations may require additional hand signals. Special signals must be agreed upon and understood before hoisting. It should not be possible to confuse special signs with the standard signs.

The operator should only respond to hand signals from the person giving hoisting instructions, except to obey a stop signal, regardless of who gives it. The operator takes overall responsibility for movement and should only follow movement instructions when he or she judges it safe to do so.

8 MAINTENANCE

8.1 Why You Must Care About Maintenance

- It is the **product owner's responsibility** to organize proper regular inspections maintenance to ensure long-term safety, reliability, durability, operability and warranty for the product. Keep this manual in a safe, accessible location during the whole lifetime of the product.
- The owner must keep a record (log book) of all maintenance activities and usage relating to the product.
- Different maintenance actions must be carried out at different intervals and by different persons, all of whom must be qualified and authorized to perform the checks which relate to them.
- Daily checks and minor lubrication must be carried out by operators. These checks are very important to catch small faults before they become major faults.
- Maintenance actions, excluding the daily actions performed by operators, must be done by service personnel who are authorized by the manufacturer or manufacturer's representative.
- The owner shall ensure that replacement parts and materials meet the specifications defined by the product manufacturer.



WARNING

Do not modify the product without the manufacturer's permission. Any modifications to the product structures or performance values must only be made after they have been approved by the product's manufacturer.

NOTICE

Modifying the product without the manufacturer or manufacturer's representative approval can invalidate the guarantee. Furthermore, the manufacturer does not accept responsibility for accidents which happen as a consequence of unauthorized modifications.



WARNING

Failure to regularly and properly maintain the product can result in death, injury or damage.



WARNING

Do not allow the product to be used if it is not in proper condition. Contact a service agent authorized by the manufacturer or manufacturer's representative immediately in case of doubts! The usage of a defective product can result in serious damage, injury or death.



CAUTION

Only use genuine spare parts, materials and lubricants approved by the product's manufacturer or manufacturer's representative. Consult your spare parts catalog for further information.



Before maintenance the owner must see the instructions in chapter "Safety first"

8.2 Service Personnel

Only authorized service personnel or an experienced service technician authorized by the manufacturer or manufacturer's representative may perform the detailed examinations necessary for scheduled maintenance. Such examinations must be performed in accordance with the inspection and maintenance plan provided by the product's manufacturer. The original manufacturer or manufacturer's representative has approved authorized service personnel to maintain its products.

The owner or operator of the product must perform the daily checks and, if required, daily lubrication. Service personnel authorized by the owner may also lubricate the product at the necessary intervals.



Note: Mechanical and electrical maintenance work requires special skills and tools to ensure safe and reliable operation of the product. Maintenance work shall be carried out only by authorized service personnel or an experienced service technician authorized by the product's manufacturer or manufacturer's representative.

8.3 Inspections

The operator/owner of a product shall carry out regular inspections to ensure the safe operation. The product's owner shall also keep record of the inspections and findings.

Periodic inspections must be carried out by authorized service personnel or experienced service technician authorized by the product's manufacturer or manufacturer's representative. Inspections must be carried out according to manufacturer's instructions.



Note: If the working environment or product usage changes, the inspection and maintenance intervals may need to be revised.



Note: Products used under harsh conditions may require shorter service intervals. Consult with the manufacturer or manufacturer's representative for a tailored service agreement.



Note: Periodic inspections SHALL be carried out in accordance with local regulations.



CAUTION

Any defects or abnormalities which are detected during the inspections must be investigated and corrected in accordance with the instructions relevant to component in question.

8.3.1 Daily Inspections

Daily inspection items are listed in chapter "Instructions for the operator". In most cases these checks will be performed by operators.

8.3.2 Monthly inspections

The monthly inspection items include the same check-ups as the daily inspections (see chapter Checks to be done before every working shift).

General

Component	Objective
Chain	Check the overall condition and the lubrication of the chain
Limit switch activator	Check the condition of the limit switch activator (integrated rubber pad or separate spring or disc on top of the load hook). Check the function of the upper and lower mechanical limit switches by raising and lowering the hook.
Friction torque limiter	Check the operation of the friction torque limiter. Use the ChainQ tool or refer to the instructions in chapter Adjusting the friction torque limiter.

8.3.3 Quarterly inspections

The quarterly inspection items include the same check-ups as the daily (see chapter Checks to be done before every working shift) and the monthly inspections as well as the following inspections:

General

Component	Objective
Suspension part	Check the suspension part for nicks, gouges, deformations or wear

8.3.4 Annual inspections

The annual inspection items include the same check-ups as the daily (see chapter Checks to be done before every working shift), monthly and quarterly inspections as well as the following inspections:

General

Component	Objective	Reference
Hoist	Check the condition of the fixing of the covers	
Chain	Measure the wear of the chain (if the hoist is in continuous use, check the chain wear more frequently)	For instructions on how to measure the chain wear, refer to chapter Inspecting the chain wear.
Rubber parts	Check the condition of the rubber pad in the idle end of the chain (inside the chain bag)	
Stickers and markings	Check the condition and readability of the warning and other stickers	
Instructions and log books	Check the readability of the instructions Check the validity of the log book	

Limiting devices

Component	Objective
Buffers	Check condition of buffers and buffer end stops.
Limit switches	Check condition and operation of limit switches. Verify correct operating position of limit switches (if the hoist is equipped with limit switches).
Slipping clutch	Check condition and operation of slipping clutch and adjust if needed.

Electrics

Component	Objective
Main switch	Check operation and condition of main switch (not in configuration A).
Wiring	Check condition of wiring and connections.
Cubicle	Check security of fastenings in the electrical cubicle.
Contactors	Check operation and condition of contactors (not in configuration A).
Fuses	Check condition of fuses (not in configuration A).

Motors and brakes

Component	Objective	Reference
Motors	Check the operation of the motors.	
Brakes	Check the operation and wearing of the brake.	For instructions on how to check the brake wear, refer to chapter Checking brake lining.

Mechanical component

Component	Objective
Chain sprocket	Check the condition of the chain sprocket With two-fall hoists, also check the return sprocket
Chain guide	Check the condition of the chain guide
Chain bucket/bag	Check the fixing and the condition of the chain bucket/bag
Bearings	Check the greasing of the return sprocket bearing

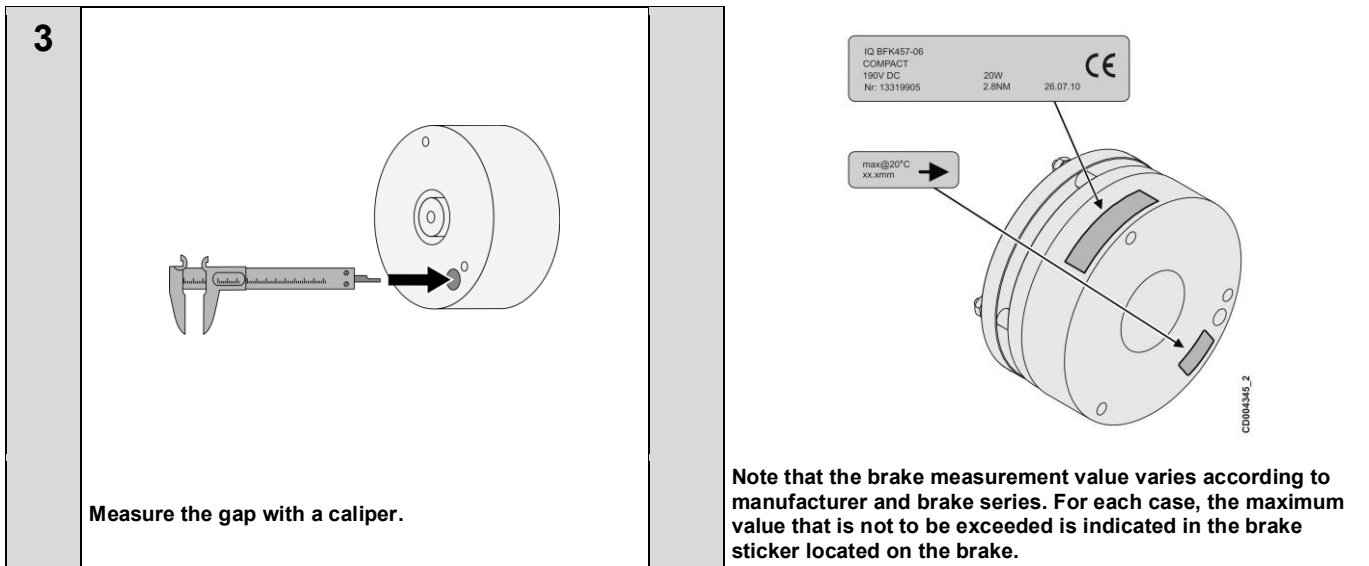
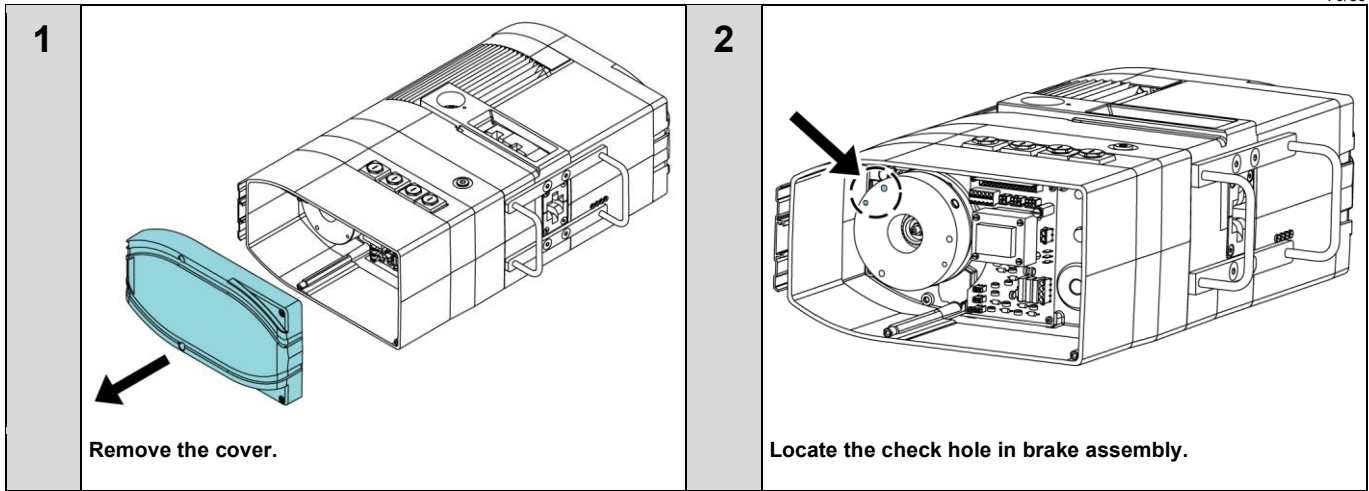
Options



Note: The product may have options which also require inspection. Make sure that all components are inspected.

8.3.5 Checking brake lining

For accessing the control electrics and brake, remove the end cover as follows:



Brake lining criteria is indicated in the sticker next to the measurement hole.

In case the brake has worn more than the maximum criteria, contact authorized service personnel for brake change.

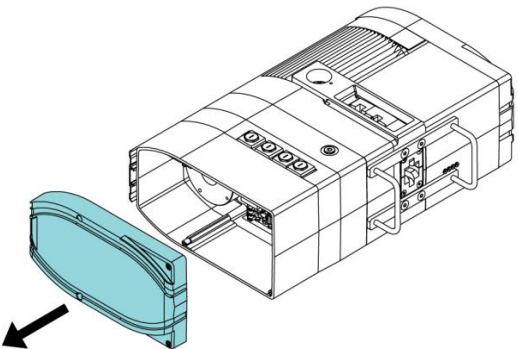
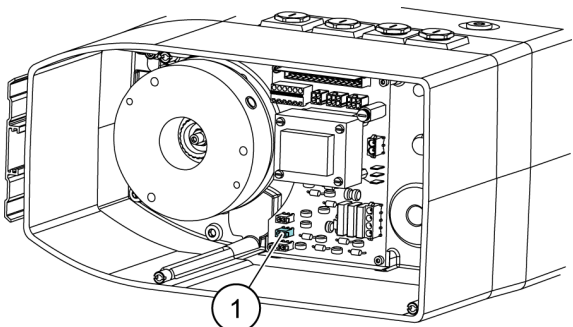
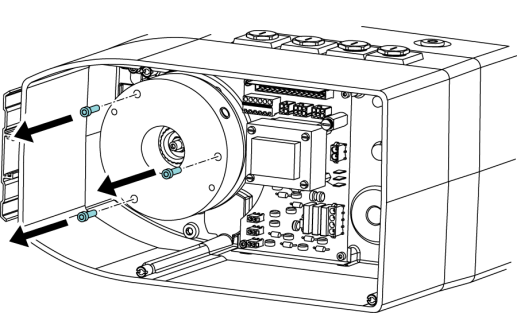
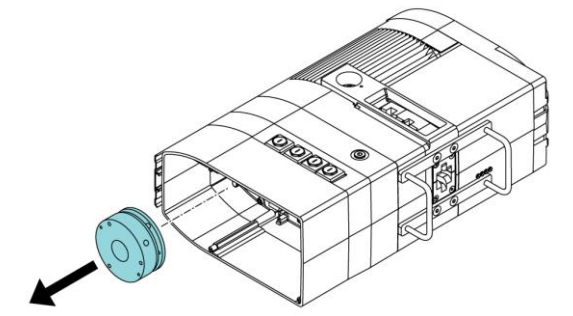
Checking the brake lining: Secondary brake (hoists equipped with a double brake)

The secondary brake, located in the double brake assembly, works only as a back-up brake for the main brake. It will be the functional brake only, if the main brake is damaged in a way that it cannot hold the load.

If the main brake operates normally, there is no need to check the wear on the secondary brake.

8.3.6 Replacing brake

SINGLE BRAKE

<p>1</p>	 <p>Open the brake side cover.</p>	<p>2</p>	 <p>Unplug the brake plug (1) from its socket.</p>
<p>3</p>	 <p>Unscrew the three screws of the brake.</p>	<p>4</p>	 <p>Remove the brake by pulling it out.</p>
<p>5</p>	<p>To assemble the new brake, proceed in reverse order.</p>		



CAUTION

After completing the work on the brake, the brake function must be tested with rated load.

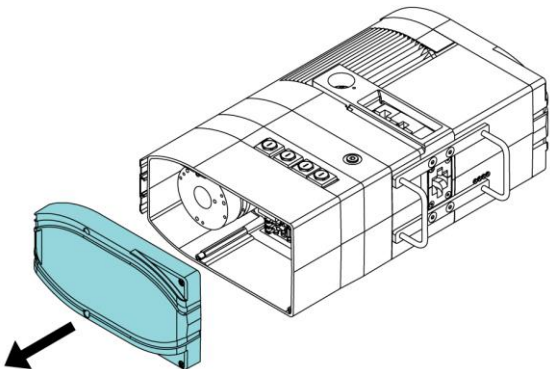


Note: The friction torque limiter must be readjusted after the brake has been replaced.

DOUBLE BRAKE

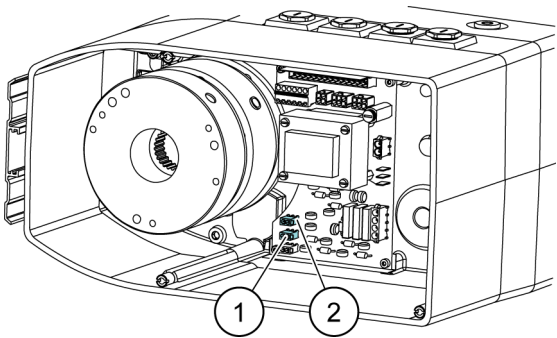
DISASSEMBLING DOUBLE BRAKE

1



Open the brake side cover.

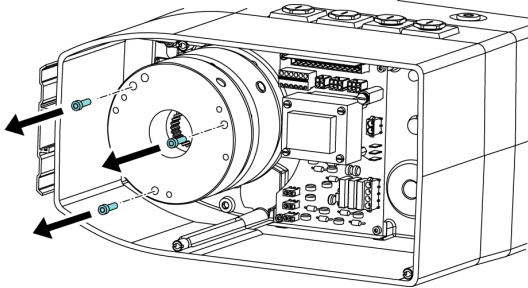
2



Unplug the brake plugs (1) and (2) from their sockets.

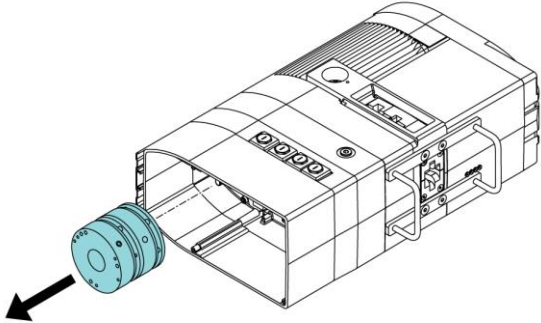
Pos.	Description
1	Main brake
2	Secondary brake

3



Unscrew the three screws of the brake.

4

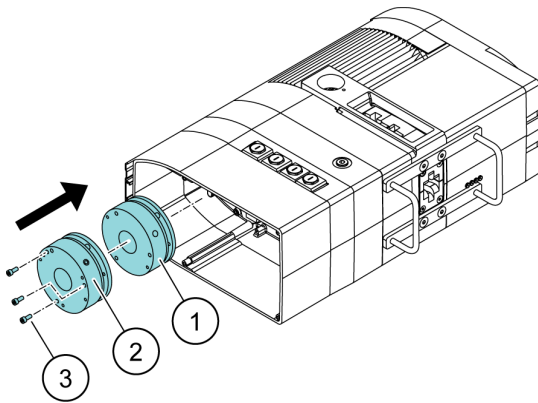


Remove the brake by pulling it out.

NOTE: Hold the complete double brake with your hands so that the parts do not fall apart.

ASSEMBLING NEW DOUBLE BRAKE

5



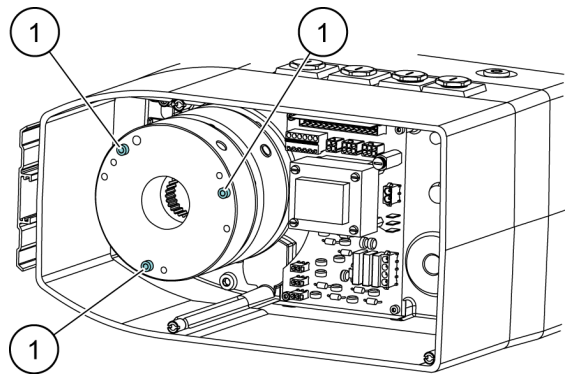
Pos.	Description
1	Secondary brake
2	Main brake

Assemble the brake by putting first the secondary brake (1) in position, and then placing the main brake (2) on top of it.

Insert the screws (3) to fix the assembly. Pre-tighten the screws by hand.

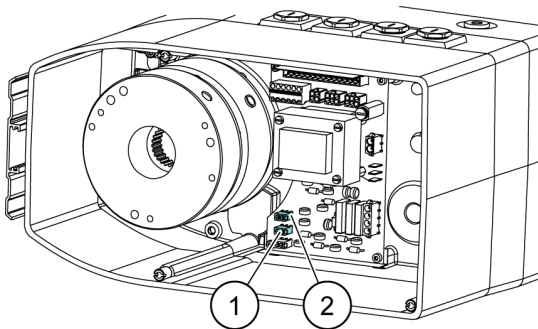
NOTE: The top brake is the main brake (2), the bottom brake is the secondary brake (1).

6



Tighten the screws (1) with a tool. For the correct tightening torque, refer to the chapter Tightening torques.

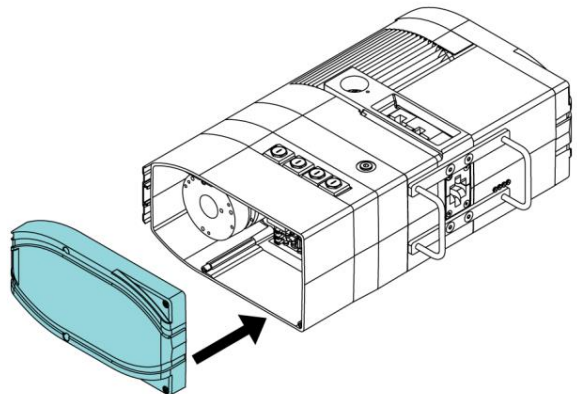
7



Plug the brake plugs to their correct sockets.

Pos.	Description
1	Main brake
2	Secondary brake

8



Close the cover.



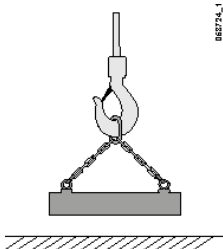
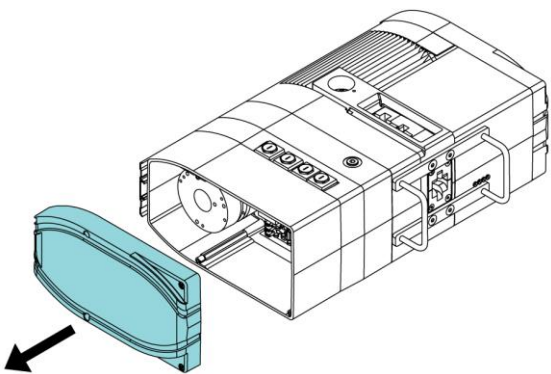
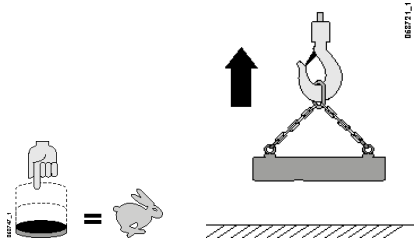
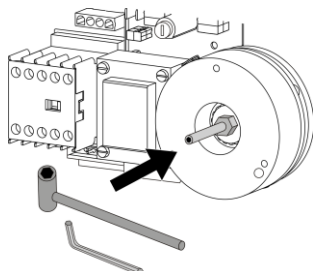
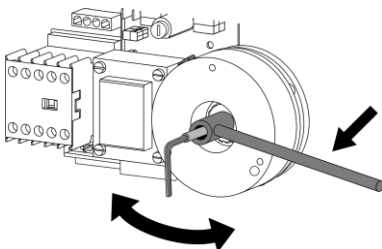
CAUTION

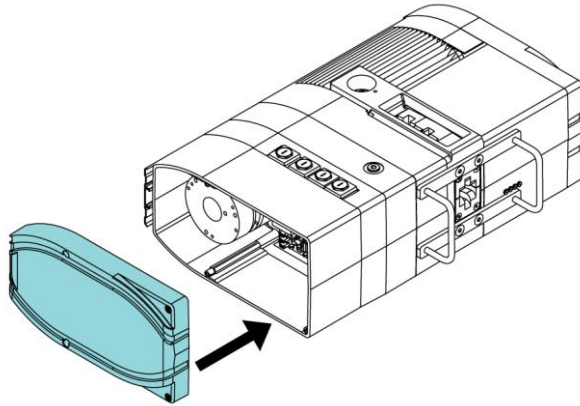
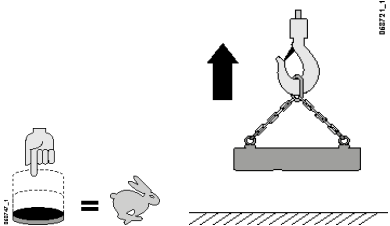
After completing the work on the brake, the brake function must be tested with rated load.



Note: The friction torque limiter must be readjusted after the brake has been replaced.

8.3.7 Adjusting friction torque limiter

<p>1</p>	 <p>Hook a load of 1.25 times the nominal load into the hoist.</p>	<p>2</p>  <p>Remove the cover.</p>
<p>3</p>	 <p>Raise the load.</p>	<p>4</p>  <p>Use a key to turn the adjusting screw in the required direction.</p>
<p>5</p>	 <p>Turn the screw clockwise to increase the torque, counterclockwise to decrease the torque. Unscrew the nut to adjust the setting with the screw and tighten the nut to lock the setting when it's correct.</p>	<p>6</p> <p>Repeat steps 3 to 5 until the load can barely be lifted. The slipping clutch is now adjusted.</p>

7	 <p>Close the cover.</p>	8	 <p>Check the lifting of a nominal load.</p>
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WARNING

Do not touch the moving components. Before pressing the "lift" button on the control box, check that there is nothing in contact with the adjusting nut (key, for example).



CAUTION

When the slipping clutch is adjusted the motor must not be running.
Always turn off the power before operating with adjusting tools.



Note: The value of the factory setting is 1,4 x the nominal load because friction lining is not run in yet.



Note: To adjust the slipping clutch, it is recommended to use the chain force measuring device. Nevertheless, it is possible to use loads.

8.4 Lubrication

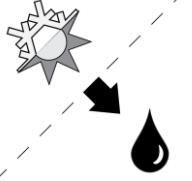
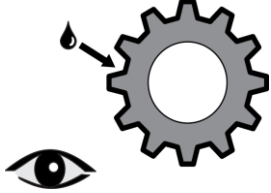
8.4.1 General lubrication instructions



Note: The bearings in this product are lubricated for the designed working period of the product. Under normal operating conditions, there is no need to add lubricant to the bearings.

The following table provides advice on the lubrication procedures to be followed:

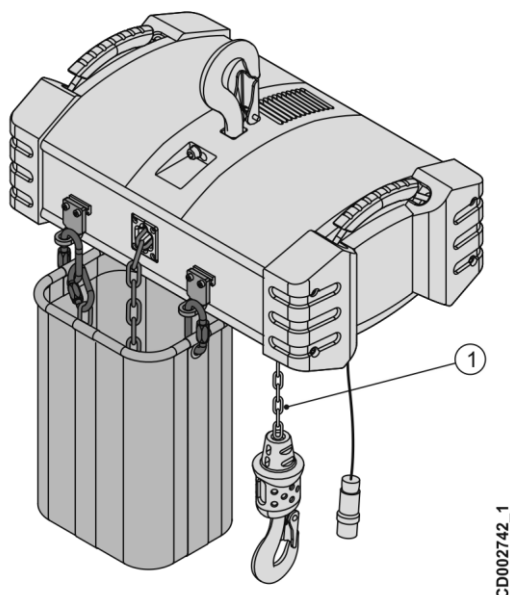
<p>1</p>	<p>Using a low grade or incompatible lubricant can damage the gearing or the bearings. Use only lubricants that are recommended by the product's manufacturer. See the lubricant tables for more information.</p> <p>Use only fresh oils/greases. Do not mix up different kinds of grease.</p> <p>The information about the safe handling, risks and handling as waste of each chemical is described in the Safety Data Sheet that is available from manufacturer of the lubricant.</p> <p>Note: The equipment can have a synthetic lubricant as a factory installed lubricant. For more information, see the order confirmation.</p>	
<p>2</p>	<p>Handle the lubricants carefully. Prevent leakages to waters, sewers, cellars and other closed places.</p>	
<p>3</p>	<p>Keep the lubricants away from heat and open fire. Do not smoke.</p>	
<p>4</p>	<p>Avoid contact with the skin. Wear protection gloves and safety goggles when handling lubricants. Wash your hands thoroughly after the lubrication.</p>	
<p>5</p>	<p>Keep the lubricants away from food and drink. Do not inhale any fumes or swallow lubricants.</p>	
<p>6</p>	<p>Handle the used lubricant as hazardous waste following the local legal requirements.</p> <p>Store used lubricant in containers that are indicated for the purpose, and dispose of the product by a licensed company.</p>	

7	The specified lubrication periods apply in favorable conditions and normal use. More frequent lubrication is recommended in more demanding conditions and in heavy use.	
8	Trolley: Verify that the gear teeth of the open gear transmission are entirely lubricated.	



Note: Do not use the lubricant excessively. Excessive lubrication can damage the product and its components.

8.5 Lubrication charts



Pos.	Component	Intervals
1	Chain	From 1 week – up to a year (depending on the usage)
2	Hoisting transmission (gear)	Lubricated for the designed working period of the product



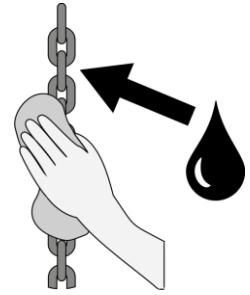
Note: Only lubricate the instructed components. Other parts are lubricated for the designed working period of the product.

1

Chain

- Lubricate the chain carefully before the first run (commissioning). Grease the chain with a substantial amount of lubricant and make sure that the chain is lubricated all over its surface and links, especially on all contact areas between the chain links.
- To extend chain lifetime, continue to lubricate the chain within regular intervals.
- The lubrication interval varies from a minimum of one week to one year, depending on the usage.
- Perform the lubrication before any signs of corrosion or dryness. Using the chain without proper and sufficient lubrication will result in a strong increase of the chain wear.
- Lubricate the chain with a suitable lubricant. The lubricant for the chain shall be water resistant, non-adhesive oil or grease which is able to penetrate.
- Excessive lubrication may cause dribbling.

Installation	Trade name and number	Quantity
Factory installed	Mobil Gear 632	As required



2

Hoisting transmission (gear)

- Lubricated with oil. Lubrication will last for the designed working period of the product.

Installation	Trade name and number	Quantity
Factory installed	Dexron III	Lubricated for the designed working period of the product

Frame size	Quantity of oil needed [l (pt)]
01	0.25 (0.53)
02	0.25 (0.53)
05	0.23 (0.49)
10	0.6 (1.27)
25	2.5 (5.28)


8.6 Approaching Theoretical Calculated Lifetime

In order to ensure safe operation of cranes, the proper working and operational condition shall be maintained according to standard ISO 9927.

This requirement covers also special assessments to be carried out by an expert engineer at regular intervals to check the remaining Designed Working Period (DWP) of the hoist as stated in standard ISO 12482-1.

8.6.1 General overhaul

In the GO service, the product is assigned with a new, runtime-based DWP, provided that it is safe to continue the operation. The runtime-based DWP means the lifetime of the interchangeable rotating components of the hoist like the hoisting gear and the hoisting motor. For instructions on how to perform the DWP calculation, see Appendix Designed working period (DWP) Calculation.

 WARNING	<p>When the Designed Working Period (DWP) of the hoist has decreased to zero or is counting in the negative, the hoist may only be used after a GO service has been conducted, or the hoist must be replaced with a new one. Any usage of a defective hoist can result in serious damage, injury, or death.</p>
--	--

CAUTION	<p>When performing the General Overhaul, the construction of the hoist may not be changed or the supporting structures repaired without permission from the manufacturer. If there are any deformations, cracks or corrosion in the supporting structures of the hoist, the parts have to be replaced or repaired according to the instructions given by the manufacturer.</p>
----------------	---

Only authorized service personnel or an experienced service technician who is authorized by the manufacturer or the manufacturer's representative may conduct a General Overhaul service.

The data and the information about conditions based on which the General Overhaul should be performed can be provided for a chain hoist by one or more of the following means:

- A time counter keeping track of the hoist operational hours (runtime)
- Manual bookkeeping/diary/logbook about the use and the operating conditions of the hoist.



Note: The same hoisting machinery can undergo no more than two GOs before it must be replaced completely.

The chain hoists are designed for a period of use of at least 10 years until the first general overhaul is carried out. This is based on the condition that the specified group of mechanisms is not exceeded by the actual duration of service. When the actual duration of service has reached the theoretical duration of service valid for the group of mechanisms, further operation of the chain hoist is only permissible after a general overhaul.

The theoretical duration of service D (hours at full load h) depends on the group of mechanisms classification of the chain hoist. The actual duration of service is to be determined annually in accordance with FEM 9.755. During the annual inspection by our after-sales service, you may have the actual service life determined.

Upon expiration of 90 % of the theoretical duration of service – if the chain hoists are correctly classified after 8 to 10 years – the owner must arrange for a general overhaul GO to be carried out. A general overhaul must be carried out no later than when the end of the theoretical duration of service is reached.

During the general overhaul the following parts must be replaced in addition to the checks and work specified in the inspection and maintenance schedule:

- Gearbox frame, sealing, bearing, gears and oil/grease
- Hook block, coupling, connection pins
- Brake

The small parts (screws, washers, etc.) to be replaced during maintenance and assembly work are not listed separately. The general overhaul carried out by the manufacturer or an authorized specialist company fulfills the condition for continued operation of the chain hoist.

Thus the relevant accident prevention regulations and the BGV D8 (VBG 8) are complied with.

Further utilization is approved when an expert engineer has entered the conditions for further utilization into the test and inspection booklet. Completion of the general overhaul must be confirmed in the test and inspection booklet and a further period of utilization in accordance with FEM 9.755 must be entered.

INSPECTION AND MAINTENANCE SCHEDULE

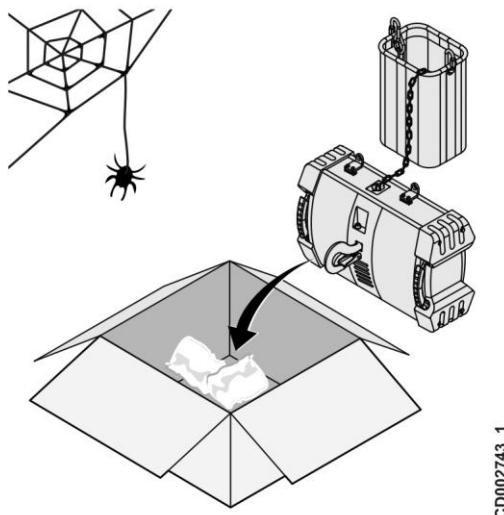
Action	Chapter(s)	Before first run	Before every working shift	With every annual inspection
Check the function of the emergency stop device	Checks to be performed by the operator, Operational checks with emergency stop button pushed down		X	
Check the direction of movements	Test run without load	X		
Check the chain lubrication	Lubrication	X	X	
Check the function of the limit switches	Test run without load, Limit switch	X		*)
Check the control cable and controller housing for damage	Checks to be performed by the operator		X	X
Check the operation of the brake	Test run without load	X		X
Check the hook and the hook safety latch	Checks to be performed by the operator, Measuring wear on the hook		X	

*NOTE: To be checked on a monthly level.

8.7 Returning the Product to Use after a Long Period Out of Service



Note: These actions should also be carried out if the product has been exposed to extreme weather conditions.



For storing conditions refer to the Appendix "Transportation and storing the product".

When taking the product into use after a long period, checks must be done according to chapter "Checks to be done before every working shift".

Before returning the product to use, carry out the relevant checks listed in the "General safety", "Safety during installation and disassembly" and "Safety during maintenance".

Further, for complete re-commissioning instructions, refer to chapter "Commissioning".

9 DISMANTLING

9.1 Dismantling the Product

The product will need to be dismantled at the end of its life or if it must be moved to a new location.

Strict safety precautions shall be followed when dismantling the product. For example, when working at heights, fall protection procedures must be followed. Only experienced service personnel are permitted to dismantle the product.

The owner shall nominate a person to be responsible for the dismantling process. This person shall give instructions and monitor the process.

All controls must be placed in the OFF position, safety switches must be opened and the main isolator switch must be turned off. The product must be electrically isolated before dismantling commences.

Make sure that all personnel involved are aware that the product will be dismantled before dismantling commences.

The owner must prevent unauthorized persons and bystanders from walking on or below the work site. Ensure that the secured area is spacious enough to prevent injuries which could occur as a result of falling components or tools.

Only use safe tools and machinery for dismantling.

Make sure that removed fastenings and components will not fall.

Pay attention to the environmental conditions. For example, do not disassemble the product if the prevailing weather could compromise safety.

The disassembly sequence is completed in the reverse order to the assembly sequence. Refer to installation/assembly instructions for correct sequence.

After the product has been dismantled, the owner or person responsible for the dismantling can return the working area back to normal use.



Note: Remove all greases and oils from the hoist before discarding it.


9.2 Disposal of Waste Material

Waste material from installation, maintenance or dismantling shall be handled and disposed of according to local regulations. From the sustainability point of view, the preferred waste handling methods are reuse, recycle as material, recycle to energy, and as a final resort, safe disposal.

As waste regulations and types of recovery and disposal methods vary so much regionally, no general detailed guidance can be given. The chart below gives example of manufacturer's proposals for adequate waste handling methods.

NOTICE

Use always licensed recycling companies.

1	Metals should be recycled.	
2	Electronics and electromechanical components should be collected separately and recycled. Some electrical parts may be treated as hazardous waste, e.g. standard fluorescent lamps contain mercury.	
3	Batteries and other energy storage components may contain hazardous substances. These items should be collected separately and recycled according to local regulations.	
4	Plastics should be either recycled as material or used for energy recovery or landfilled. PVC plastic should be recycled according to local regulations.	
5	Chemicals , like oil, grease and other liquids shall never be spilled onto the ground, soil or sewage. Waste oil and grease shall be stored in containers indicated for the purpose. More detailed information of chemical handling as waste can be found in the chemical's Safety Data Sheet that is available from manufacturer of the chemical.	
6	Packing materials , like plastics, wood and cardboard, should be reused or recycled as material or to energy.	

10 TECHNICAL DATA

10.1 Technical features

The basic technical specifications can be found on the hoist's data plate.

10.2 Tightening torques

The recommended tightening torques for steel are presented in the following table:

Bolt size	Tightening torques	
	Strength 8.8	
	[Nm]	[Ft lb]
M4	2.7	2.0
M5	5.4	4.0
M6	10	6.8
M8	23	17.0
M10	45	33.0
M12	77	56.6
M14	125	92
M16	190	140
M18	275	202
M20	385	283
M22	530	390
M24	660	485
M27	980	721
M30	1350	993



Note: It is recommended to replace the self-locking nuts (Nyloc nuts) always when they are removed. Self-locking nuts may not be reused more than five times.

APPENDIX: INSPECTING CHAIN WEAR

MEASURING WEAR ON THE CHAIN

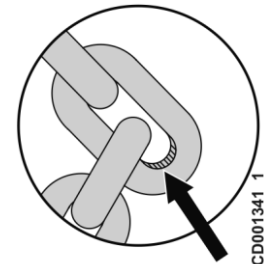


Note: The chain should be inspected regularly for wear, rust and corrosion.

VISUAL CHECKS

Examine visually for gouges, nicks, weld splatter, corrosion or distorted links and slacken chain. Check bearing surfaces between links for wear.

A chain with excessively pitted, corroded, nicked, gouged, twisted or worn links should be replaced with a factory approved chain.



CD001341_1

MEASURE LINK THICKNESS (d)

Measure the dimension (d) at several points of the chain and calculate the dimension (d_m).

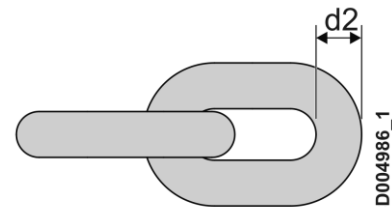
$$d_m = (d_1 + d_2) / 2 \leq 0.9 * d_n$$

d_n = nominal

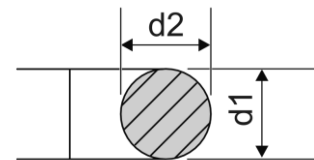
t = pitch

Criteria:

Chain size				
d * t	4 x 11	5 x 14	7 x 20	11.3 x 31
d_n	4	5	7	11.3
d_m min. [mm] (in)	3.6 (0.142)	4.5 (0.177)	6.3 (0.248)	10.17 (0.4)



CD004986_1



CD004987_1



Note: Use only a "knife-edge" caliper to eliminate the possibility of false reading by not measuring full pitch length.

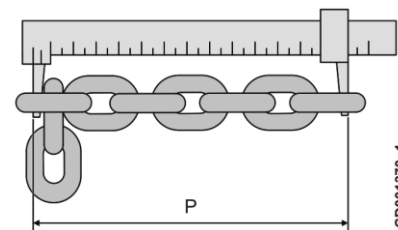
MEASURE ELONGATION (P)

Measure (P), the pitch over 11 links, at different regions of the chain.

Criteria:

Chain size				
d * t	4 x 11	5 x 14	7 x 20	11.3 x 31
d_n	4	5	7	11.3
P max. [mm] (in)	123.42 (4.859)	157.08 (6.184)	224.4 (8.835)	347.82 (13.694)

NOTE: 2% elongation as per ISO 7592.



CD001370_1



Note: If these limits are exceeded, the chain must be replaced immediately. In this case, wear on the guide chain and chain sprocket should also be checked and they should be replaced if necessary.



Note: If a single link is defective in any way whatsoever, the chain must be replaced.



CAUTION

Do not assume that a load chain is safe because it measures below replacement points given herein. Other factors, such as those mentioned in visual checks above, may render the chain unsafe or ready for replacement long before elongation replacement is necessary.



CAUTION

A repetitive stop and start at the same point of the chain will create a more severe wear on the 2-3 links in the chain sprocket.

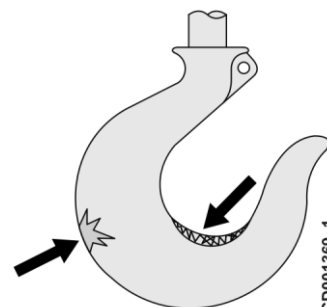
APPENDIX: INSPECTING HOOK OPENING

Measuring Wear on the Hook

Wear on the suspension and lifting hooks should be checked regularly. Damaged safety catches should be replaced immediately.

Visual checks

Hook surface should be free of significant rust, weld splatter, deep nicks, or gouges.
Check for damage from chemicals, deformation or cracks or twisted more than 10 degrees from the plane of the unbent hook, or opening, allowing the hook latch to bypass hook tip.



WARNING

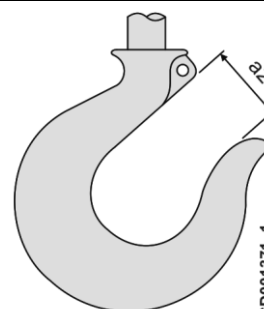
Any hook that is twisted or has excessive throat opening indicates abuse or overloading of the hoist. Other load bearing components of the hoist should be inspected for damage.

Measure bottom hook opening (a2)

If the maximum dimension (a2) on the lifting hook is greater than the initial dimension by more than 15 %, the hook should be replaced.

Criteria:

Hook size	a2 max [mm] (in)
010	20.2 (0.795)
012	25.3 (0.996)
020	28.75 (1.132)
05	39 (1.535)
08	41.4 (1.630)

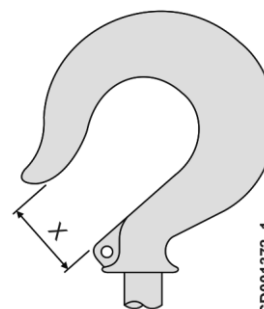


Measure top hook opening (X)

If the maximum dimension (X) on the suspension hook is greater than the initial dimension by more than 15 %, the hook should be replaced.

Criteria:

Hook size	X max [mm] (in)
010	20.2 (0.795)
012	25.3 (0.996)
020	28.75 (1.132)
05	39 (1.535)
08	41.4 (1.630)



Note: The hook dimensions are nominal since they are not controlled to a tolerance. The reference measurement of throat opening (a2) should be taken when the hook is new.

APPENDIX: TROUBLESHOOTING

Problem	Cause	Solution
The hoist does not work	The emergency stop button is activated.	Deactivate the emergency stop button.
	A fuse is triggered.	Check the fuse for the main power supply. Check the control voltage fuse. For instructions on how to check or replace the control voltage fuse, see Appendix: Checking the control voltage fuse.
	The temperature control (optional) is activated.	Allow the system to cool.
	The contactor terminal screws are loose (only with the hard wired control version).	Tighten the screws.
	The main switch is turned off.	Turn on the main switch.
The load cannot be lifted	The hoist has an overload.	Reduce the load.
	The friction torque limiter is worn or incorrectly adjusted.	Replace or adjust the friction torque limiter. For friction torque limiter adjustment instructions, see chapter Adjusting the friction torque limiter.
The braking path ¹⁾ is more than 10 cm (3.9 in)	The brake lining is worn.	Measure the brake lining (wear) and replace the brake components, if necessary. For instructions on how to measure the brake wear see chapter Checking the brake lining.
The traveling or hoisting direction does not correspond to the direction indicated on the controller ^{2), 3)}	The power supply is connected incorrectly.	Change the two phases of the power supply.
Abnormal noises are heard, when the load is moving	The chain components are not correctly lubricated.	Lubricate the chain components. For lubrication instructions, see chapter Lubrication.
	The chain is worn.	Replace the chain. For chain replacement instructions, see Appendix Replacing the chain.
	The chain sprocket or the chain guide is worn.	Replace the chain sprocket or the chain guide.
	The idler (return) sprocket ⁴⁾ is worn.	Replace the idler sprocket. For instructions on how to replace the return sprocket, see chapter Replacing the return sprocket for 2-fall bottom hook.
	For the 3-phase hoist versions: A supply phase is missing (the load is moving slowly or not at all).	Check the connection of the three phases.

¹⁾**Braking path:** The braking path is the distance that the load travels from the moment when the operator releases the direction button on the controller until the load stops completely.

²⁾Trolley traveling: Valid only for the contactor controlled movement.

³⁾Valid only for the 3-phase hoist versions.

⁴⁾Valid only for the 2-fall hoist versions.

APPENDIX: TRANSPORTING AND STORING THE PRODUCT

Transportation Instructions

- Products shall be loaded and transported with caution and using appropriate methods, making proper preparations and taking appropriate caution.
- Loading or transporting products is prohibited if your alertness or working ability is impaired, for example by medication, illness or injury.
- The load must be securely fastened during transportation.
- During loading and transportation, the product package shall be orientated in the same way as when it was received from the manufacturer. Inverting the product could cause lubricants to leak.

Storage Instructions

- The product should be stored at room temperature.
- The product shall be protected from dust and humidity.
- The product shall be stored the same way up as it would be during normal operation.
- The product shall be protected from adverse weather conditions, if stored outdoors.

NOTICE

Defects or faults which are due to improper transportation or storage are not covered by the product's warranty.

NOTICE

Essential parts of the product can become damaged if stored improperly.

APPENDIX: SAFE WORKING PERIOD (SWP) CALCULATION

The end of the Safe Working Period (SWP) must be calculated in accordance with the ISO 12482-1 standard during each recurring inspection and service. If the component does not have a condition monitoring unit, use the following method to calculate the remaining SWP%.



Note: If a condition monitoring unit is fitted, it performs the SWP calculation and displays the remaining SWP% automatically.



Note: For some products, the condition monitoring unit can be retrofitted as a modernization to enhance safety (not available for chain hoists). Contact your supplier for more details.



Note: The values used in each SWP calculation, as well as the result and date, must be carefully recorded in the log book. Each SWP calculation requires the use of figures recorded during previous calculations.

APPENDIX: DESIGNED WORKING PERIOD (DWP) CALCULATION

The end of the Designed Working Period (DWP) must be calculated in accordance with the ISO 12482-1 standard during each recurring inspection and service. If the component does not have a condition monitoring unit, use the following method to calculate the remaining DWP%.



Note: The values used in each DWP calculation, as well as the result and the date, must be carefully recorded in the log book. Each DWP calculation requires the use of figures recorded during previous calculations.

Step 1: Calculate the motor operating hours (running hours) per inspection interval, T_i

Check the following values for this inspection interval:

J = the number of working days during the inspection interval [days]
 H = the average hoisting height [m]
 N = the average number of work cycles per hour [cycles/h]
 T = the average daily working time [h]
 V = the maximum hoisting speed [m/min] (as shown on the data plate)

Use the following formula to calculate T_i , the motor operating hours (total lifting time) per inspection interval:

$$T_i = \frac{2 * H * N * T * J}{V * 60}$$

For example, if we use:

$J = 180$ [days], $H = 5$ [m], $N = 20$ [cycles/h], $T = 12$ [h], $V = 5$ [m/min]

$$T_i = \frac{2 * 5 * 20 * 12 * 180}{5 * 60} = 1440$$

Step 2: Calculate the actual load spectrum factor per inspection interval, K_{mi}

1. Divide the total lifting time in proportion to the actual load spectrum during the inspection interval. For example, if the product has lifted full loads (100%) for half of the time and no load (0%) for half of the time then record 50 for each of these in the “Lifting time %” column of the table below.

Load %	Lifting time %		Factor k^3		Load spectrum factor
100 %		*	1	=	
80 %		*	0.51	=	
60 %		*	0.22	=	
40 %		*	0.06	=	
20 %		*	0.01	=	
0 %		*	0	=	
Total:	100%		Sum:		
Divide by 100:					Sum / 100 =
Load spectrum factor, K_{mi} :					

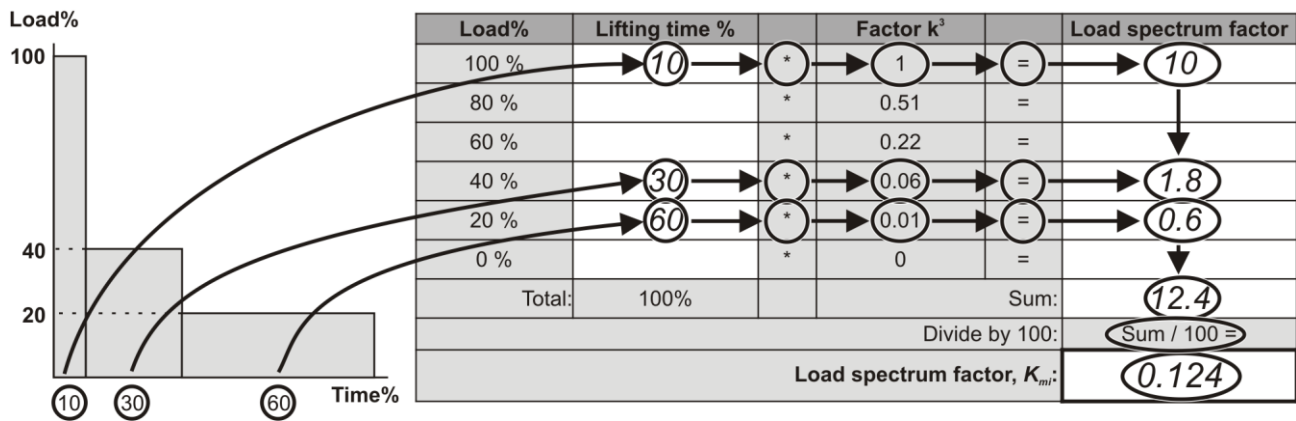
2. The sum of the figures in the “Lifting time %” column must always be 100.

3. Multiply each entry in the “Lifting time %” column by the multiplier in the “Factor k^3 ” column. Write the results in the “Load spectrum factor” column.

4. Add up the numbers in the “Load spectrum factor” column and record the result of this sum.

5. Divide the sum of the “Load spectrum factor” column by 100 to get the K_{mi}

For example, if we use: 100% load for 10% of the time, 40% load for 30% of the time and 20% load for 60% of the time:



Step 3: Calculate the partial duration of service, S_i

Use T_i and K_{mi} in the following formula to calculate S_i [hours].

Select the value of X from the table below.

$$S_i = X * K_{mi} * T_i$$

Product	Value of X
With counter and log book	1.2
With log book	1.4
Without counter, log book or CMS	1.5

Record the value of S_i in the log book. This value will be needed for the future DWP calculations.

For example, if we use: $X=1.2$, $K_{mi}=0.124$ and $T_i=1440$:

$$S_i = 1.2 * 0.124 * 1440 = 214.272$$

Step 4: Calculate the actual duration of service, S

Add together each of the S_i partial duration of service values gathered from this and previous inspection intervals since the start of the designed working period.

The earlier S values ($S_1...S_i$) can be read from the log book.

$$S = S_1 + S_2 + ... + S_i$$

For example, if we use $S_1 = 215.468$, $S_2 = 210.26$, $S_3 (S_i) = 214.272$:

$$S = 215.468 + 210.26 + 214.272 = 640$$

Step 5: Calculate the DWP% and remaining service life

Check the hoist operating group which can be found on the hoist's rating plate.

In the appropriate column of the following table, find the number closest to S. The two final columns on the same row will tell you the remaining DWP% and the estimated remaining service life.

Hoist operating group marked on hoist's rating plate						DWP %	Estimated remaining service life [years]
M3 (1Bm)	M4 (1Am)	M5 (2m)	M6 (3m)	M7 (4m)	M8 (5m)		
Actual duration of service, S [h]							
0	0	0	0	0	0	100 %	10
40	80	160	320	630	1250	90 %	9
80	160	320	640	1260	2500	80 %	8
120	240	480	960	1890	3750	70 %	7
160	320	640	1280	2520	5000	60 %	6
200	400	800	1600	3150	6250	50 %	5
240	480	960	1920	3790	7500	40 %	4
280	560	1120	2240	4410	8750	30 %	3
320	640	1280	2560	5040	10000	20 %	2
360	720	1440	2880	5670	11250	10 %	1
400	800	1600	3200	6300	12500	0 %	0

Record the value of the DWP % in the log book.

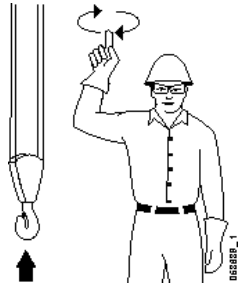
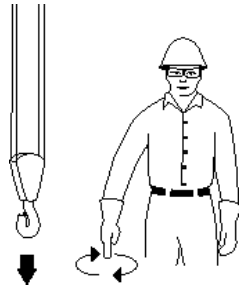
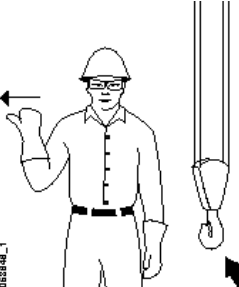
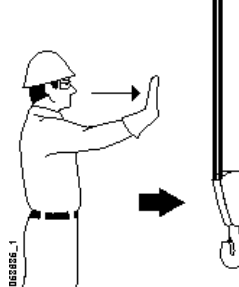
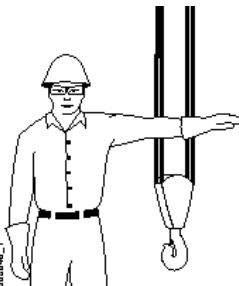
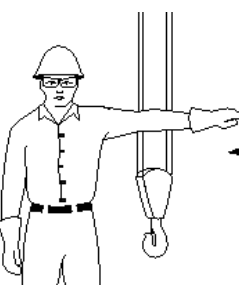
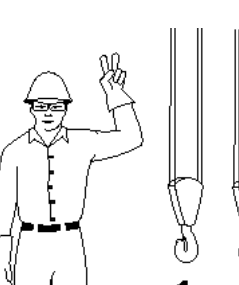
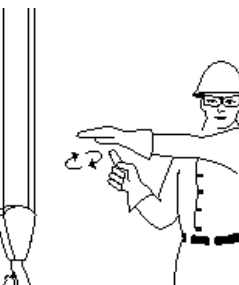
For example, if we use S = 640, Hoist duty group = M5 (2m) then the DWP % = 60 %:

Hoist operating group marked on hoist's rating plate						SWP%	Estimated remaining service life [years]
M3 (1Bm)	M4 (1Am)	M5 (2m)	M6 (3m)	M7 (4m)	M8 (5m)		
Actual duration of service, S [h]							
0	0	0	0	0	0	100%	10
40	80	160	320	630	1250	90%	9
80	160	320	640	1260	2500	80%	8
120	240	480	960	1890	3750	70%	7
160	320	640	1280	2520	5000	60%	6
200	400	800	1600	3150	6250	50%	5
240	480	960	1920	3790	7500	40%	4
280	560	1120	2240	4410	8750	30%	3
320	640	1280	2560	5040	10000	20%	2
360	720	1440	2880	5670	11250	10%	1
400	800	1600	3200	6300	12500	0%	0

When the DWP % reaches zero, a General Overhaul (GO) must be conducted. Refer to chapter General Overhaul (GO).

ANNEX: ANSI HAND SIGNALS

These are the most commonly used **ANSI** hand signals. A copy of the hand signals should be placed close to the operator's station for reference.

Description	ANSI hand signal	Description	ANSI hand signal
Hoist With forearm vertical, and forefinger pointing up, move hand in a small horizontal circle.		Lower With arm extended downward, forefinger pointing down, move hand in a small horizontal circle.	
Trolley travel Palm up, fingers closed, thumb pointing in direction of motion, jerk hand horizontally.		Bridge travel Arm extended forward, hand open and slightly raised, make pushing motion in direction of travel.	
Stop Arm extended, palm down and hold position rigidly.		Emergency stop Arm extended, palm down, move hand rapidly right and left.	
Multiple trolleys Hold up one finger for block marked "1" and two fingers for block marked "2". Regular signals follow.		Move slowly Use one hand to give any motion signal and place the other hand motionless in front of hand giving the motion signal. (Hoist slowly as shown in example.)	

11 CERTIFICATES

11.1 Load chain

Order N° :

Q3121270-0.ORD

TECHNICAL CHARACTERISTICS

Hoist type	
Chain type	Standard
Diameter (d) / pitch (t) K05 only if high hoisting speed = 16 → 24	11.3 / 31 mm 4/11 mm
Class	T
Grade	HEOG80
Maximum working stress	122.2 N/mm ²
Standard	EN 818-7
Markings (6 x t)	H16T
Maximum working load (M3)	2500 kg
Minimum breaking force	160 kN
Minimum breaking stress	800 N/mm ²
Total breaking elongation	10 % min.
Weight	2.86 kg/m

10/2/2019



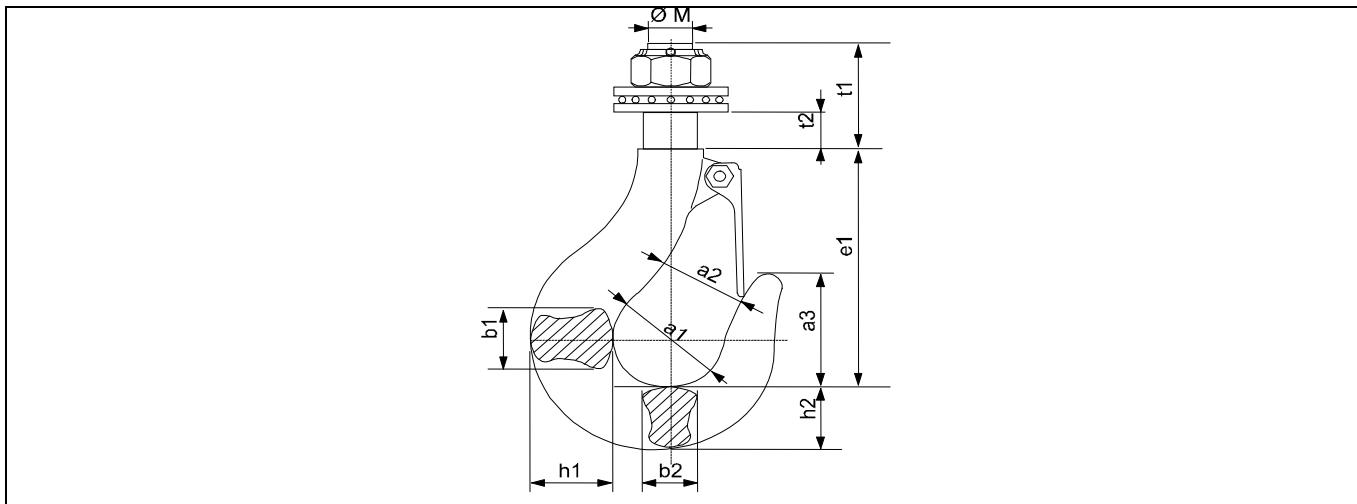
Guillaume Arnal

11.2 Lower hook

Order N° :

Q3121270-0.ORD

DIMENSIONS



DIN	Dimensions (mm)										
	$\varnothing M$	$\varnothing a1$	$a2^*$	$a3$	$b1$	$b2$	$e1$	$h1$	$h2$	$t1$	$t2$
08	24	48	38	54	35	29	120	44	37	55	20.5
1.6	30	56	45	64	45	38	146	56	48	67	24.5

* Note : the $a2$ dimensions is the free space with the hook latch.

TECHNICAL CHARACTERISTICS	
Standard :	DIN 15401
Quality class :	T (SR01 = V)
Material :	34CrMo4
Re mini:	490 MPa

10/2/2019

Guillaume Arnal

EC DECLARATION OF CONFORMITY

(Machinery Directive 2006/42/EC, Annex II, sub. A)

Manufacturer: **Verlinde**
Address: **2, Boulevard de l'Industrie**
28500 VERNOUILLET
FRANCE

Name and address of the person authorized to compile the technical file:

Laurent Fontaine
2, Boulevard de l'Industrie
28500 VERNOUILLET
FRANCE

The manufacturer declares that the:

Product description:	Electric Chain Hoist
Serial number:	2019134010593,-
Manufacturer's reference:	02910618900010
Customer's reference:	4501559375

- is in conformity with the relevant provisions of the Machinery Directive 2006/42/EC and EMC Directive 2014/30/EU
- is manufactured according to the following harmonized standards:
regarding Machinery Directive; EN 14492-2
regarding EMC Directive; EN 61000-6-2:2005, EN 61000-6-4:2007+A1:2011, EN 61800-3:2004+A1:2012

Date and place of issue: **02.10.2019 Vernouillet, France**

Issued by:



Francois Gurniki
Managing Director